# VASAVI COLLEGE OF ENGINEERING (Autonomous)

IBRAHIMBAGH, HYDERABAD - 500 031

# Department of Mechanical Engineering ADDITIVE MANUFACTURING AND ITS APPLICATIONS (OE-V)

SYLLABUS FOR B.E.VI-SEMESTER

L:T·P(Hrs/week):3:0:0	SEE Marks:60	Course Code: OE620ME	
Credits :03	CIE Marks:40	Duration of SEE:03Hours	

COURSE OBJECTIVES	COURSE OUTCOMES  On completion of the course, students will be able to	
The objective of the course is to understand the	1 understand the fundamentals of prototyping.	
fundamentals of various additive manufacturing technologies and their applications in Engineering Industry.	study the principle, process, advantages and limitation of liquid based AM systems.	
	3 study the principle, process, advantages and limitations of solid based AM systems.	
•	4 study the principle, process, advantages and limitations of powder based AM systems.	
	5 study the applications of AMT in various engineering industries.	

#### UNIT-I

Introduction, Prototyping fundamentals, Historical development, Fundamentals of rapid prototyping, Advantages of Rapid prototyping, Commonly used terms, Rapid prototyping process chain, 3D modelling, Data Conversion, and transmission, Checking and preparing, Building, Post processing, AM data formats, Classification of AM process

#### **UNIT-II**

Liquid based AM systems: Stereolithography Apparatus(SLA): Models and specifications, Process, Working principle, photopolymers, Photopolymerisation, Layering technology, laser and laser scanning, Applications, Advantages and disadvantages, Case studies

Solid ground curing(SGC): Models and specifications, Process, Working principle, Applications, Advantages and disadvantages, Case studies

## **UNIT-III**

Solid based AM systems: Laminated object manufacturing(LOM): Models and specifications, Process, Working principle, Applications, Advantages and disadvantages, Case studies.

Fused Deposition Modeling (FDM): Models and specifications, Process, Working principle, Applications, Advantages and disadvantages, Case studies.

# **UNIT-IV**

Powder based AM systems: Selective laser sintering(SLS): Models and specifications, Process, Working principle, Applications, Advantages and disadvantages, Case studies.

Three dimensional printing (3DP): Models and specifications, Process, Working principle, Applications, Advantages and disadvantages, Case studies.

## **UNIT-V**

Applications of AM systems: Applications in aerospace industry, automotive industry, jewellery industry, coin industry, GIS Application, arts and architecture.

RP medical and bio engineering Application: planning and simulation of complex surgery, customized implant and prosthesis , design and production of medical devices, forensic science and anthropology, visualization of biomolecules.

## Learning Resources:

- Chua C.K., Leong K.F. abd LIM C.S., "World Rapid prototyping: Principles and Applications", 2<sup>nd</sup>Editon, Scientific Publications, 2004
- 2. D.T.Pham and S.S.Dimov, "Rapid Manufacturing", Springer, 2001.
- 3. AmithabaGhose, "Rapid prototyping", Eastern Law House, 1997.
- 4. Paul F.Jacobs, "Stereolithography and other RP & M Technologies", ASME Press, 1996.
- 5. Paul F.Jacobs, "Rapid Prototyping & Manufacturing", ASME Press, 1996.

# The break-up of CIE: Internal Tests + Assignments + Quizzes

1	No. of Internal Tests:	02	Max.Marks for each Internal Test:	30

2 No. of Assignments: 03 Max. Marks for each Assignment: 05

3 No. of Quizzes: 03 Max. Marks for each Quiz Test: 05
Duration of Internal Test: **1 Hour 30 Minutes** 

Chairman
Board of Studies
Department of Mechanical Engineering
Vesavi College of Engineering (Associates)
Plyderabad - 500031.