VASAVI COLLEGE OF ENGINEERING (Autonomous) 9-5-81, Ibrahimbagh, Hyderabad-500031, Telangana, India

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DEPARTMENT OF MECHANICAL ENGINEERING

Date: 03.11.2017

Minutes of BOS meeting (by circulation)

It is resolved to approve the following:

1. Approval of open elective courses to be offered to other departments under CBCS for IV semester students during AY 2017-18.

The Department proposes to offer the following courses as open electives:

| S.No. | Title | No. of credits | Remarks |
|-------|-----------------------------------|----------------|--------------------------------------------------------------------------|
| 1 | Cooling of electronic components | 2 | Useful for ECE, EEE, CSE and IT students |
| 2 | Value Engineering and Analysis | 1 | Useful for students of all other programs i.e., Civil, CSE, ECE, EEE, IT |

The syllabus and scheme of instruction as per Annexure-1 are approved.

- 2. ECE dept proposes to introduce Thermodynamics course for their students of IV semester under CBCS. This course needs to be handled by MED. The syllabus as proposed in Annexure-3 is approved.
- 3. Approval of revised scheme of instruction for M.E. 1st year under CBCS scheme. Referring to MOM dated 08.06.2017 of BOS point no.5, the scheme was revised to incorporate two laboratory courses in 1st and 2nd semester. In the meeting of HoDs held on 17.05.2017, it was decided that the scheme of evaluation shall be revised from 30 (CIE) /70 (SEE) to 40 (CIE / 60 (SEE) for both UG and PG programmes. In line with this decision, the Board of Studies approves the scheme of evaluation as below for the PG students admitted during AY 2017-18.

CIE - 40% SEE - 60%

The course code numbers have been revised to meet the requirement of CBCS. The revised scheme of instruction and examination as per Annexure-2 is approved.

| Prof. Sriram Venkatesh Subject Expert-1 | Jorem. | Dr. N.K. Singh Industry Expert | Mais |
|--------------------------------------------|---------------|-----------------------------------|------|
| Dr. B. Venkatesham Subject Expert-2 | 13. Verreatly | Dr. Jeevan Jaidi OU Nominee | and. |
| Dr. G.V. Ramana Murty Chairman, BOS | Raman | .3.11.2017 3.11.2013 | - |

SCHEME OF INSTRUCTION AND EXAMINATION FOR M.E. (Advanced Design and Manufacturing) Revised with effect from Academic year 2017-18

Choice Based Credit System

| | | | 7,244 | heme | | | cheme caminat | | | | |
|--------|--------------|---------------------------------------------------|-------|------|----|--------------------|------------------|----------------------|---------|---------|--|
| S. No. | Subject code | Subject Title | L | т | P | Duration in Hrs | CIE | Semester End Exam | Total | Credits | |
| 1 | PC510MA | Mathematical Methods for Engineers | 3 | 1 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 2 | PC500ME | Metal Cutting and Forming | 3 | 0 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 3 | PC510ME | Computer Integrated Design and Manufacturing | 3 | 1 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 4 | PE5X0ME | Professional Elective - 1 | 3 | 1 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 5 | PE5X4ME | Professional Elective - 2 | 3 | 0 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 6 | PE5X5ME | Professional Elective - 3 | 3 | 0 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 7 | MC500EH | Finishing School-I: Soft Skills | 2 | 0 | 0 | 1.5 | 20 | 30 | 50 | 1 | |
| | | Labora | tory | | | | | | | | |
| 8 | PC511ME | Computer Aided Modelling and Assembly Laboratory | 0 | 0 | 2 | 0 | 50 | - 0 | 50 | 1 | |
| 9 | PC521ME | Advanced Manufacturing Laboratory | 0 | 0 | 2 | 0 | 50 | 0 | 50 | 1 | |
| 10 | PC512ME | Seminar - I | 0 | 0 | 2 | 0 | 25 | 0 | 25 | 1 | |
| | | | 20 | 3 | 6 | - | 385 | 390 | 775 | 22 | |
| | | II - SEM | ESTER | 1 | | | | | | | |
| 1 | PC520ME | Design for Manufacture and Assembly | 3 | 1 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 2 | PC530ME | Metallurgy of Metal Casting and Welding Processes | 3 | 1 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 3 | PC540ME | Computer Aided Mechanical Design and Analysis | 3 | 0 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 4 | PE5X0ME | Professional Elective – 4 | 3 | 1 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 5 | PE5X4ME | Professional Elective – 5 | 3 | 0 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 6 | PE5X5ME | Professional Elective – 6 | 3 | 0 | 0 | 3 | 40 | 60 | 100 | 3 | |
| 7 | MC510EH | Finishing School-II: Soft Skills | 2 | 0 | 0 | 1.5 | 20 | 30 | 50 | 1 | |
| | | Labora | | | | | | | | | |
| 8 | PC531ME | Vibration Analysis Laboratory | 0 | 0 | 2 | 0 | 50 | 0 | 50 | 1 | |
| 9 | PC541ME | Computer Aided Simulation Laboratory | 0 | 0 | 2 | 0 | 50 | 0 | 50 | 1 | |
| 10 | PC522ME | Seminar -II | 0 | 0 | 2 | 0 | 25 | 0 | 25 | 1 | |
| | | | 20 | 3 | 6 | - | 385 | 390 | 775 | 22 | |
| | | III - SEM | | | | | | | | | |
| 1. | PC532ME | Dissertation Seminar | 0 | 0 | 4 | 0 | 50 | 0 | 50 | 2 | |
| 2. | PC513ME | Dissertation – Phase I | 0 | 0 | 16 | 0 | 100 | 0 | 100 | 8 | |
| | | | 0 | 0 | 20 | - | 150 | 0 | 150 | 10 | |
| | DOFOCIAL | IV - SEM | | | 20 | | \ | 6 | - d - \ | 4 - | |
| 1. | PC523ME | Dissertation – Phase II | 0 | 0 | 30 | - ' | viva-v | oce Gra | age) | 15 | |

The student shall select at least two courses from each group of Professional Electives to be eligible to receive the degree.

Professional Electives

| SI. No. | Code No. | Design Group (D) | Code No | Manufacturing Group (M) | Code No | Analysis Group (A) |
|------------|----------|---------------------------------------------|---------|---------------------------------------------------|---------|-------------------------------------------------|
| 1 | PE510ME | Advanced Kinematics | PE514ME | Flexible Manufacturing systems | PE515ME | Finite Element Techniques |
| 2 | PE520ME | Mechanical Vibrations | PE524ME | Advanced Non Destructive Evaluation Techniques | PE525ME | Engineering Research Methodology |
| 3 | PE530ME | Advanced Mechanics of solids | PE534ME | Additive Manufacturing | PE535ME | Optimisation Techniques |
| 4 | PE540ME | Theory of Elasticity and Plasticity | PE544ME | An Introduction to Nano Science and Technology | PE545ME | Computational Fluid Dynamics |
| 5 | PE550ME | Mechanics of Composite materials | PE554ME | Quality and Reliability Engineering | PE555ME | Advanced Finite Element Analysis |
| 6 | PE560ME | Robotic Engineering | PE564ME | Value Engineering | PE565ME | Experimental Techniques and Data Analysis |
| 7 | PE570ME | Gear Design and Engineering | PE574ME | Mechatronics | PE575ME | Fracture Mechanics |
| 8. | PE580ME | Design of Pressure Vessels and Piping | PE584ME | Mechanical behaviour of engineering materials | | - |

X in Code No. will be replaced by 1,2,3 in I semester and 4,5,6 in II semester.

SIGNATURES:

(Dr. Jeevan Jaidi)

1) OU Nominee

(Prof. Sriram Venkatesh)

2) Subject Expert-1

(Dr. B. Venkatesham) 3) Subject Expert-2

S. Veuratel

(Dr. N.K. Singh)

4) Industry Expert

CORE SUBJECTS

| MATHEMATICAL METHODS FOR ENGINEERS | | | | |
|------------------------------------|-----------------------------|---------------------------------------|--|--|
| Instruction: 3 Hours/ week | Semester End Exam Marks: 60 | Subject Reference Code: PC510MA | | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. | | |

| | COURSE OBJECTIVES | COURSE OUTCOMES | | |
|-------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|--|--|
| Th | ne course will enable the students to: | At the end of the course students shall be able to: | | |
| 1 2 3 4. | Understand the basic operations of vector operators to prove vector Identities Understand the basics of tensors to prove vector identities in tensor form Understand the basics of matrices to solve linear algebraic equations Understand the concepts of Laplace transforms to solve ordinary differential Equations. Classify the PDEs and study the application of PDEs for engineering problems | Solve the problems by applying the basic Operations of vectors to prevent a decided to the problems. | | |

UNIT-I: (11 Periods)

Vectors: Definition of Scalar-Vector -Scalar point function-Vector point function - Gradient -

Divergence - Curl - related problems - Vector Identities - related problems.

UNIT-II : (12 Periods)

Tensors:(Cartesian system): Definition – notation – transformation matrix – order of a tensor – Addition, outer product, inner product, contraction and quotient rule on tensors – Kronecker Delta – Definition of Contra variant, Covariant and Mixed tensors – Definition of permutation tensor – Tensor notation of Gradient - Curl and Divergence of vector operators - Tensor notation of Vector

identities.

UNIT-III: (12 Periods)

Linear algebraic equations: Representation of linear equations in matrix form-Cramer's rule-Inverse of a matrix – Consistence/In–Consistence of equations – Gauss elimination – Gauss-Seidal – LU Decomposition – General solution for under determined system – Least square solutions for over determined systems - Eigen values and Eigen vectors - Singular value decomposition.

UNIT-IV: (10 Periods)

Laplace Transforms and Its Applications: Laplace transforms – Properties of Laplace transforms -Inverse Laplace transforms - Convolution theorem - Applications of Laplace transforms to ordinary differential equations - Orthogonal functions - Gram-Schmidt Orthogonalization of vectors.

UNIT-V: (11 Periods)

Partial Differential Equations and It Applications: Classification of PDEs - Transformation between different coordinate system – Fourier series – Application of Fourier series to one dimensional wave equation-One dimensional heat equation – Laplace's equation

Suggested Reading:

1 Higher Engineering Mathematics, B.S.Grewal, Khanna Publications

2 Advanced Engineering Mathematics, RK Jain, SRK Iyengar, Narosa Publications

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3 Advanced Engineering Mathematics, Kreyszig,8th Edition, John Wiley and Sons Ltd.,2006

4 A Text Book of Engineering Mathematics, N.P.Bali and Manish Goyal, Laxmi **Publications**

5 Numerical Methods IN Engineering and Science, Dr.B.S Grewal, Khanna Publishers.

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(Dr. B. Venkatesham)

3) Subject Expert-2

(Dr. N.K. Singh) 4) Industry Expert

(Dr. G.V. Ramana Murty)

| METAL CUTTING AND FORMING | | | | |
|-----------------------------|-----------------------------|---------------------------------------|--|--|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PC500ME | | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. | | |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: Explain the principles of metal cutting Discuss various shear angle relations Discuss effects of temperature and forces in metal cutting Describe various plastic deformation theories Identify and differentiate various non conventional forming methods | On completion of the course the student will be able to: Analyse various metal cutting processes. Formulate equations of temperature distribution and forces in metal cutting. Appreciate methods of improving cutting efficiency and economics. Evaluate different metal forming methods. Analyze various non conventional forming methods. |

UNIT-I

Tool Materials: Tool material properties – HSS, Carbides, coated carbides, ceramic and CBN and diamonds, sialons, powder coatings – Relative advantages. Tool Geometry: Various methods of tool nomenclature and their inter relationship. Theoretical Determination of shear angle and cutting forces: Shear plane theory–Merchants models, Lee and Shofers model. Velocity relations. Estimation of shear angle experimentally. Metal cutting friction. Real area of contact-Rules of dry sliding, stress distribution of tool face-variation of co-efficient of tool face friction with the rake angle.

UNIT-II

Dynamometry: Theoretical and empirical estimation of force and power in turning, drilling, milling and grinding processes optimization in cutting forces – Dynamometer requirements – Force measurements – Electric transducers. Lathe, drilling and milling dynamometers. Cutting Temperatures: Shear Plane temperature – Average chip-tool interface temperature-interface temperature by dimensional analysis – Distribution of shear plane temperature-Measurement of temperature by radiation pyrometer – Moving thermo couple – Photo cell – Photographic method.

UNIT-III

Tool Wear, Tool life and Machinability: Mechanism of tool wear – Adhesive, Abrasive, Diffusive and Chemical wear – Taylor"s tool life equation. Cutting Fluids – Carbon tetrachloride – Direction of fluid application – Chip curl-economics of machining – Comparison of machinability of different metals. Recent development in metal cutting: Hot machining. Rotary machining – High speed machining, rapid proto typing.

UNIT-IV

Plastic Deformation: Mechanism of plastic deformation, Factors affecting plastic deformation, Strain hardening behavior. Recovery, Recrystallization and grain growth. Variables affecting stress-strain curves, Ideal & Practical stress-strain curves. Cold working, warm working and hot working. Plasticity cycle. Plane stress & Plane strain condition. Rolling: Principle of rolling, process parameters. Estimation of rolling loads. Principles of roll pass design for various product shapes. Principles of ring rolling.

UNIT-V

Unconventional Methods In Metal Forming: High energy rate forming. Merits and limitations of HERF Processes. Principle, merits, limitations and applications of pneumatic-mechanical systems. Explosive forming, electro-magnetic forming, electro-hydraulic forming and water hammer forming. Forming with rubber pads — Guerin, Marform & Wheelon forming techniques.

Learning Resources:

- 1. M.C. Shaw. Metal cutting principles CBS Publications, New Delhi, 1992.
- 2. BhattaCharya, Metal cutting Central book publishers, Calcutta 1996.
- 3. Heinrich Makelt, Mechanical presses, Edward Arnold (Pvt) Ltd., London, 1968.
- 4. Bary. Donald.F and Reads. Edward A., Techniques of press working sheet metal, Prentice Hall Publ., 1974.
- 5. Kameschikov, Forming Practice, Mir Publishers, Moscow, 1970.
- 6. High Velocity Forming methods, ASTME, Michigan, 1968.

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SIGNATURES:

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2) Subject Expert-1

(Dr. B. Venkatesham) 3) Subject Expert-2 (Dr. N.K. Singh)
4) Industry Expert

(Dr. G.V. Ramana Murty)

5)Chairman, BOS

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| COMPUTER INTEGRATED DESIGN AND MANUFACTURING | | | | |
|----------------------------------------------|---|---------------------------------------|--|--|
| Instruction: 3 Hours / week | C | Subject Reference Code: PC510ME | | |
| Credits: 3 | | Duration of Semester End Exam: 3 hrs. | | |

| Course Objectives | Course Outcomes |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: understand the present trends of the product cycle. learn the modern manufacturing methods and its programming part. introduce the concepts of modern prototype manufacturing RPT introduce the present shop floor control methods Learn the network methods of the digital devices. | On completion of the course the student will be able to: understand the modern methods of design and manufacturing Distinguish production planning and control methods in shop floor Classify the different additive manufacturing methods Describe the modern machining processes Integrate the CAD/CAM operations |

UNIT-I

Product Design and CAD/CAM in the Production Systems - Product development through CAD and CAE: Geometric modeling techniques using wireframe, surface and solid modeling-graphic standards, Advanced modeling for curves, surfaces, NURBS- Advanced assembly – assembly – subassembly – modification - concepts of engineering analysis and optimization using CAE techniques.

UNIT-II

Advanced Manufacturing Technology - Design drafting interface, Graphic libraries, Computer aided manufacturing technologies using Numerical Control, CNC and DNC, process interface hardware, programming languages, direct digital control, supervisory compiler controls and optical control, adoptive control - Agile and lean manufacturing.

UNIT-III

Rapid proto typing: Various techniques & mathematical background. Automated inspection & RE-engineering techniques: Point cloud data acquisition & analysis.

Concepts of Production Planning, Material Requirement Planning, up to down planning and bottom up replanning -Master production scheduling, PPC, Material Handling Requirements, Technology Planning.

Communication aspects in CIM – Issues in Implementation of Advanced Manufacturing Technology – configuration management, database systems, networking concepts, LAN, MAN, SQL, CIM Models, Economics of CIM.

Learning Resources:

- 1. MP Groover, "Automation, Production Systems and Computer Integrated Manufacturing", Pearson Education, 2nd
- 2. Ibrahim Zeid, "CAD/CAM Theory and Practice", Tata McGraw Hill, 1991.
- 3. FH Mitchell, "CIM Systems An Introduction", Prentice Hall, 1986.
- 4. Eric Teicholz & JN, "CIM Handbook", McGraw Hill, 1986.
- 5. P.N. Rao, "CAD/CAM Principles and Applications", Tata McGraw Hill, 3rd Ed, 2010

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(Dr. N.K. Singh)

4) Industry Expert

(Dr. G.V. Ramana Murty

| DESIGN FOR MANUFACTURE & ASSEMBLY | | | | |
|-----------------------------------|-----------------------------|---------------------------------------|--|--|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PC520ME | | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. | | |

| Course Objectives | Course Outcomes |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: Learn design principles, mechanical properties, geometrical tolerances and economic use of raw materials design metallic components design different casting processes design non-metallic components and study ergonomical aspects design assembled parts | On completion of the course the student will be able to: select materials for design apply principles for manufacturability for metallic components describe design considerations for castings apply principles for manufacturability for non metallic components assemble the designed parts. |

Unit-I

Introduction: General design principles for manufacturability, Introduction to design for manufacturing concepts, mechanical behaviour of materials. Materials and design, evolution of engineering materials and their properties. Materials selection charts, selection of engineering materials and their shape. Importance of product specification and standardization.

Economic Use of Raw Materials: Ferrous steel, hot rolled steel, cold finished steel, stainless steel, non ferrous materials aluminium, copper, brass, non metallic materials, plastics, rubber and composites.

Unit-II

Metallic Components Design: Metal extrusion, metal stamping, fine blanking, spun metal parts, cold headed parts, extruded parts, rolled formed parts, specialized forming methods, turned parts, drilled parts, milled parts.

Unit-III

Metallic Components Design: Planned and shaped parts, internal ground parts, center less ground, electrical discharged, electro chemical parts. Sand cast, die cast and investment cast.

Unit-IV

Non Metallic Components Design: Thermosetting plastic, injection moulded and rotational moulded parts, blow moulded, ceramics. Thermoformed plastic parts, plastic welding, rubber parts, design for ergonomics, design for quality and reliability, design for X concepts.

Unit-V

Design for assembly: Design for assembly, design for reassembly, design for automated assembly, Assembled Parts Design: Welded parts, arc, resistance, brazed and soldered parts, gear box assembly, bearing assembly. Retention, bolted connection, screwed connections, press fitted connections, heat treated parts, product design requirements. Case Studies: Identification of economical design and redesign for manufacture.

Learning Resources:

- James G. Bralla, "Hand book of product design for manufacturing" McGraw Hill Co., 1999 1.
- K.G. Swift "Knowledge based design for Manufacture", Kogan page Limited, 1987.
- Boothroyd, Geoffrey, Peter Dewhurst, and Winston A. Knight. "Product Design for Manufacture and Assembly", 3rd edition, FI: Standards media, 2010
- Swift, K.G., and J.D. Booker. Manufacturing Process Selection Handbook, Butterworth-Heinemann, 2013.

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| METALLURGY OF METAL CASTING AND WELDING PROCESSES | | |
|---------------------------------------------------|--|---------------------------------------|
| | | Subject Reference Code: PC530ME |
| Credits: 3 | | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: familiarize the concepts of Fe-Fe₃C equilibrium diagram. impart knowledge about metallurgy of ferrous and no ferrous castings. familiarize the concepts of various heat treatment processes. study the welding aspects of various ferrous and non-ferrous alloys. study about the defects in welding process. | On completion of the course the student will be able to: interpret metallurgy of casting for ferrous and non ferrous alloys and their heat treatment process. distinguish various processes in Welding and related heat treatment processes. demonstrate various aspects of welding of alloys of iron, aluminium, magnesium and titanium. predict stresses in welding and their relief. analyse the defects in welding processes |

UNIT-I

Solidification of pure metals and alloys, phase diagrams.

Metallurgy of Steel and Cast Iron: Iron-Carbon constitutional equilibrium diagram, Solidification microstructure, effect of cooling rate, carbon content. Types of cast irons.

Solidification of Castings: solidification rate and directional solidification, microstructure of cast metals, shrinkage, gases in cast metals, degasification methods.

UNIT-II

Foundry Refractories, malleabilisation. Heat treatment of cast steel, cast iron, age hardening of castings. Metallurgy of non-ferrous cast alloys: copper base alloys, Aluminium alloys, Magnesium alloys Zinc based die casting alloys, Nickel chromium high temperature alloys.

UNIT-III

Welding metallurgy - Weld zone, Fusion boundary zone, Heat affected Zone. Heat treatment and related processes in Fusion welding - Annealing, Normalizing, Austempering, martempering stress relieving, Solution treatment.

UNIT-IV

Micro structural products in weldments – Schaeffer diagram, Delta Ferrite, Austenite, pearlite, Martensite. Effect of Alloying elements on weldments. Welding stresses - Residual stresses, effects, methods of relieving.

Weldability aspects of low alloy steels, stainless steels, aluminium alloys, Magnesium and Titanium alloys. Weld cracks - cold and hot cracks; Liquation cracks, Hydrogen Induced cracks, Lamellar cracks.

Learning Resources:

- 1. Taylor, Flemings & Wulff, "Foundry Engineering", N.Y, Wiley & Song Inc, 1993
- Heine, Richard.W, and others, "Principles of metal casting", Tata McHill, New York, 1983.
- Udin Funk & Wulff, "Welding for Engineers", N.Y.John Wiley,1954.
- J.F. Lancaster, "Metallurgy of welding", London, George Allen & Unwio, 1999.
- R.S. Parmar, "Welding Engineering & Technology", Delhi, Khanna Publishers, 2007.

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| COMPUTER AIDED MECHANICAL DESIGN AND ANALYSIS | | |
|-----------------------------------------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PC540ME |
| Credits: 3 Sessional Marks: 40 Duration of Semester End Exam: 3 | | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes | |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| The objectives of this course are to: Explain the design procedure for pressure vessels Discuss the plate bending theories and equations Demonstrate the concept of fracture mechanics Describe the Eigen value problems Identify various methods to perform dynamic analysis | On completion of the course the student will be able to: • analyse the pressure vessels • formulate the plate bending equations • interpret the behaviour of crack and crack propagation • formulate an Eigen value problem and develop its solution • apply various methods to obtain solutions in Dynamic analysis | |

UNIT-I

Design of pressure Vessels: Introduction and constructional features of pressure vessels, stresses in pressure vessels, shrink fit stresses in built up cylinders, autofrettage of thick cylinders, thermal stresses and their significance.

Stresses in flat plates: Introduction, Bending of plate in one direction, Bending of plate in two perpendicular directions, Thermal stresses in plates, Bending of circular plates of constant thickness, Bending of uniformly loaded plates of constant thickness.

UNIT-III

Fracture Mechanics: Introduction, Modes of fracture failure Griffith Analysis, Energy release rate, Energy release rate of DCB specimen; Stress Intensity Factor: SIF"s for edge and centre line crack, Fracture toughness, Elastic plastic analysis through J-integral method: Relevance and scope, Definition of J-integral, Path independence, stress strain relation, Strain Energy Release Rate Vs J-integral.

UNIT-IV

Eigen Value Problems: Properties of Eigen values and Eigen Vectors, Torsional, Longitudinal vibration, lateral vibration, Sturm sequence. Subspace iteration and Lanczo"s method, Component mode synthesis, Eigen value problems applied to stepped beams and bars.

Dynamic Analysis: Direct integration method, Central difference method, Wilson- method, Newmark method, Mode superposition, Single degree of freedom system response, Multi degree of freedom system response, Rayleigh damping, Condition for stability. (Note: The related algorithms and codes to be practiced by students)

Learning Resources:

- 1. John, V. Harvey, "Pressure Vessel Design: Nuclear and Chemical Applications", Affiliated East West Press Pvt. Ltd.,
- 2. Prasanth Kumar, "Elements of Fracture Mechanics", Wheeler Publishing, New Delhi-1999.
- 3. V. Rammurti, "Computer Aided Mechanical Design and Analysis", Tata Mc Graw Hill-1992.
- 4. Bathe, J., "Finite Element Procedures", Prentice Hall of India-1996.

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ELECTIVES – DESIGN GROUP

| ADVANCED KINEMATICS (ELECTIVE) | | |
|--------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours/ week | Semester End Exam Marks: 60 | Subject Reference Code: PE510ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| The objectives of this course are to: study the graphical and analytical methods to perform kinematic analysis asses number and dimensional synthesis of different linkages learn D-H convention and transformations to do kinematic analysis of RGGR spatial mechanism evaluate the cam and follower mechanism for different motion requirements and their design. analyze the methods for kinematic analysis of Two degree of freedom Robot. | On completion of the course the student will be able to: perform kinematic analysis of complex mechanisms demonstrate principles of kinematic synthesis analyze spatial mechanism design the cam profile for given required motion of the follower. perform kinematic analysis for two degree of freedom Robot manipulator. | |

Unit-I

Kinematic analysis of plane mechanism: Analytical method of kinematic analysis of four bar mechanisms. Acceleration analysis of complex mechanisms by auxiliary point method. Good man's indirect method.

Kinematic synthesis of linkages: Number synthesis, associated linkage or equivalent linkage concept, dimensional synthesis by analytical and graphical methods.

Kinematic analysis of four link RGGR spatial mechanism, D-H parameters, Transformations matrix method for position velocity and acceleration analysis of special mechanisms.

Cams: Forces in rigid systems, Mathematical models, Response of a uniform - Motion undamped cam mechanism -Analytical method, Follower response by phase - Plane method - Position error, Jump, Crossover shock - Johnson's numerical analysis

Unit-V

Kinematic analysis of two-degree freedom of Robot, introduction to compliant mechanisms.

Learning Resources:

- 1. Amitabh Gosh and Ashok Kumar Mallik, 'Theory of Mechanisms and Machines', Affiliated East-West Press Pvt. Ltd., New Delhi, 1998.
- Artur, G.Erdman and George.N.Sandor, 'Mechanism Design', Volume-I and -II, Prentice Hall of India, 1984.
- 3. Joseph Edward. Shigley and J.Joseph Uicker, 'Theory of Mechanisms and Machines', McGraw-Hill Company, 1995.
- 4. RL Norton 'Kinematics and Dynamics of Machines' by McGraw-Hill Company, 1st Ed., 2012
- 5. Charles E Wilson "Kinematics and Dynamics of Machinery", Pearson, 3rd Edition .

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| MECHANICAL VIBRATIONS (ELECTIVE) | | |
|---------------------------------------------------------------------|-----------------------------|---------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PE520ME |
| Credits: 3 Sessional Marks: 40 Duration of Semester End Exam: 3 hrs | | |

| Course Objectives | Course Outcomes | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| The objectives of this course are to: Explain the concept of vibrations, with single and multi-degree freedom Discuss the numerical methods involved in vibrations | On completion of the course the student will be able to: • analyse the multi degree of freedom systems vibrations • formulate vibration problem using various | |
| Demonstrate the concept of Transient vibrations and Random vibrations Identify various methods of vibration control. Describe the concept of Non-Linear vibrations Identify various methods of vibration control. | numerical methods interpret the concept of the Random and Transient vibrations apply various methods for vibration control interpret the non-linear phenomenon of vibrations and their formulation | |

Unit-I

(A) Multi Degree Freedom System:-Free Vibration equation of motion. Influence Coefficient i)Stiffness Coeff. (ii) Flexibility Coeff. Generalized co ordinates, and Coordinate couplings. Langranges Equations Matrix Method Eigen Values Eigen Vector problems. Modal Analysis. Forced Vibrations of undamped system and modal analysis.

(B) Multi Degree System Numerical Methods:-(i)Rayleigh's Method, (ii)Rayleigh-Ritz Method (iii)Holzer's Method (iv)Methods of Matrix iterations (v) Transfer Matrix Method, Impulse response and frequency response functions.

Unit-II

Continuous System:- Vibrations of String, Bars, Shafts and beams, free and forced vibration of continuous systems.

Unit-III

MODAL PARAMETER EXTRACTION METHODS Introduction – Preliminary checks of FRF Data – SDOF Modal Analysis-I – Peak-amplitude - SDOF Modal Analysis-II - Circle Fit Method - SDOF Modal Analysis III - Inverse Method - Residuals -MDOF curve-fitting procedures - MDOF curve fitting in the Time Domain - Global or Multi-Curve fitting - Non linear systems.

Unit-IV

Vibration Control:-Balancing of rotating machine, In-situ balancing of rotors, control of natural frequency introduction of damping, vibration isolation & vibration absorbers..Vibration Measurement:- FFT analyzer, vibration exciters, signal analysis. Time domain & Frequency domain analysis of signals. Experimental modal analysis, Machine Conditioning and Monitoring, fault diagnosis.

Unit-V

Random Vibrations:- Expected values auto and cross correlation function, Spectral density, response of linear systems, analysis of narrow band systems.

Non Linear Vibrations:-Systems with non-linear elastic properties, free vibrations of system with non-linear elasticity and damping, phase-plane technique, Duffing's equation, jump phenomenon, Limit cycle, perturbation method.

Learning Resources:

- W T Thomson., "Theory of Vibrations with Applications", CBS Publishers
- 2. S S Rao, "Mechanical Vibrations", Addison-Wesley Publishing Co.
- Leonard Meirovitch, "Fundamentals of Vibration", McGraw Hill International Edison.
- J P Den Hartog, "Mechanical Vibrations", Mc Graw Hill.
- Srinivasan, "Mechanical Vibration Analysis", Mc Graw Hill.
- Nuno Manuel Mendes Maia et al," Theoretical and Experimental Modal Analysis", Wiley John & sons, 1999

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| ADV | ANCED MECHANICS OF SOLI | OS (ELECTIVE) |
|------------|-----------------------------|---------------------------------------|
| | Samester End Exam Marks: 60 | Subject Reference Code: PE53UME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Course Objectives The objectives of this course are to: make the students understand the concepts of elasticity and equip them with the knowledge to independently handle the problems of elasticity. enhance the competency level and develop the self confidence through quality assignments in theory of Elasticity. inculcate the habit of researching and practicing in the field of elasticity. | On completion of the course the student will be able to: solve the problems of 3-D elasticity with confidence. develop the problems of 2-D elasticity in Cartesian/Polar Coordinates. apply airy's stress function in 2-D problems of elasticity in Cartesian/Polar Coordinates. relate various theories of torsion of prismatic bars of various cross sections and can solve the problems of torsion. apply the theory of elasticity to practical problems of Structural engineering. |

Unit - I

Definition and notation of stress. Components of stress and stain. Generalized Hooke's law. Stress and strain in three dimensions. Stress components on an oblique plane. Transformation of stress components under change of co-ordinate

Principal stresses and principal planes. Stress invariants. Mean and deviator stress. Strain energy per unit volume. Octahedral shear stress. Strain of a line element. Principle strains. Volume strain.

Two dimensional problems in elasticity: Plane stress and plane strain situations. Equilibrium equations. Compatibility equations. St. Venant's principle. Uniqueness of solution. Stress components in terms of Airy's stress functions. Applications to cantilever. Simply supported and fixed beams with sample loading.

Solutions of problems in polar co-ordinates. Equilibrium equations. Stress Strain Components. Compatibility equation. Applications using Airy's stress functions in polar co-ordinates for stress distributions symmetric about an axis. Effect of hole on stress distribution in a plate in tension. Stresses due to load at a point on a semi-infinite straight boundary. Stresses in a circular disc under diametrical loading

Torsion – Torsion of various shapes of bars, Stress function method of solution applied to circular and elliptical bars. Prandtl's membrane analogy, Solution of torsion of rectangular bars by (i) Raleigh Ritz method and (ii) Finite difference

Unit-V

Bending of curved beams: Winkler-Bach Formula, Elasticity solution for : pure bending of curved beams, curved cantilever under end loading

Learning Resources:

- 1. S. Timoshenko & N. Goodier, "Theory of Elasticity", Mc Graw Hill., 1951
- Valiappan, "Theory of Elasticity", Mc. Graw Hill, 2010
- L.S. Srinath, "Advanced Mechanics of Solids" Tata McGraw Hill, 2007
- 4. Arthur P. Bores, Richard J, SCH midt "Advanced Mechanics of Materials", John Wiley, 2002
- Allen F Bower "Applied Mechanics of Solids", CRC Press, 2012

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| THEORY OF ELASTICITY AND PLASTICITY (ELECTIVE) | | |
|------------------------------------------------|---------------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Subject Reference Code: PE540ME | |
| Credits: 3 Sessional Marks: 40 | | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: enable the student to understand the basic concepts of stress enable the student to understand the basic concepts of strain interpret the stress strain relations and differential equations of equilibrium understand the yeild criteria describe the various flow processes for material deformation | On completion of the course student will be able to: understand the mathematical formulation for stress understand the mathematical formulation for strain apply the stress-strain relations for elastic behaviour to various materials assess various yeild criteria and their application analyse various plastic flow processes |

Unit-I

Basic concepts of stress: Definition, State of stress at a point, stress tensor, invariants of stress tensor, principal stresses, stress ellipsoid, derivation for maximum shear stress and planes of maximum shear stress, octahedral shear stress, deviatoric and hydrostatic components of stress, invariance of deviatoric stress tensor, plane stress.

Unit-II

Basic concepts of strain: Deformation tensor, strain tensor and rotation tensor; invariants of strain tensor, principle strains, derivation for maximum shear strain and planes of maximum shear strain, octahedral shear strain, deviatoric and hydrostatic components of strain tensor, invariance of deviatoric strain tensor, plane strain.

Unit-III

Generalized Hooke's law: Stress-strain relationships for an isotropic body for three dimensional stress space for plane stress and plane strain conditions, differential equations of equilibrium, compatibility equations, material (D) matrix for Orthotropic Materials.

Unit-IV

True stress and true strain, von-Mise's and Tresca yield criteria, Haigh-Westergard stress space representation of von-Mise's and Tresca yield criteria, effective stress and effective strain, St. Venants theory of plastic flow, Prandtle –Reuss and Levy-Mise's constitutive equations of plastic flow, strain hardening theories, work of plastic deformation.

Unit-V

Analysis methods: Slab method, slip line field method, uniform deformation energy method, upper and lower bound solutions. Application of slab method to forging, wire drawing, extrusion and rolling processes.

Learning Resources:

- 1. Timoshenko and Goodier, 'Theory of Elasticity', McGrawHill Publications 3rd Edition 2001.
- 2. LS Srinath "Advanced Mechanics of Solids", McGraw Hill Publications, 3rd Edition, 2009
- 3. George E Dieter, Mechanical Metallurgy, McGraw Hill Publications 3rd Ed., 1988
- 4. J. Chakrabarty, Theory of Plasticity, McGraw Hill Publications, 2nd Edition 1998
- 5. Alexander Mendelson "Plasticity: Theory and Application", Krieger Publishing Company, 2nd Ed, 1983

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| MECHANICS OF COMPOSITE MATERIALS (ELECTIVE) | | |
|---------------------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PE550ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: Discuss the basic structure of composites Define Elastic constants and Hygro-thermal stresses identify stress-strain relations in composites Describe the behaviour and Design with composites Demonstrate the basic equations of plate bending | On completion of the course the student will be able to: • demonstrate knowledge of composites and their structure • predict the Elastic constants and Hygrothermal stresses • analyse the stress - strain relationship in composites • summarise and apply the Design procedure and the failure criteria. • formulate Plate bending equations for various Boundary conditions of composite plates. |

Unit-I

Introduction: Fibres, Matrix materials, interfaces, polymer matrix composites, metal matrix composites, ceramic matrix composite, carbon fibre composites.

Unit-II

Micromechanics of Composites:

Mechanical Properties: Prediction of Elastic constant, micromechanical approach, Halpin-Tsai equations, Transverse stresses.

Thermal properties: Hygrothermal stresses, mechanics of load transfer from matrix to fibre.

Unit-III

Macro-mechanics of Composites:

Elastic constants of a lamina, relations between engineering constants and reduced stiffness and compliances, variation of lamina properties with orientation, analysis of laminated composites, stresses and strains with orientation, interlaminar stresses and edge effects. Simplified composite beam solutions. Bending of laminated beams.

Unit-IV

Strength, fracture, fatigue and design:

Tensile and compressive strength of unidirectional fibre composites, fracture modes in composites: Single and multiple fracture, de-bonding, fibre pullout and de-lamination failure, fatigue of liminate composites, Effect of variability of fibre strength.

Strength of an orthotropic lamina: Max stress theory, max strain criteria, maximum work (Tsai-Hill) criterion, quadratic interaction criteria. Designing with composite materials.

Unit-V

Analysis of plates and stress:

Plate equilibrium equations, Bending of composite plates, Levy and Navier solution for plates of composite material. Analysis of composite cylindrical shells under axially symmetric loads.

Learning Resources:

- 1. Jones, R.M., 'Mechanics of Composite Materials', Mc-Graw Hill Co., 1967.
- 2. Calcote, L.R., 'The Analysis of Laminated Composite Structures', Van Nostrand, 1969.
- 3. Whitney. I.M., Daniel, R.B. Pipes, 'Experimental Mechanics of Fibre Reinforced Composite Materials', Prentice Hall, 1984.
- 4. Hyer. M.W., 'Stress Analysis of Fibre-Reinforced Composite Materials', McGraw Hill Co., 1998.
- 5. Carl. T.Herakovich, 'Mechanics of Fibrous Composites', John Wiley Sons Inc., 1998.

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Page 15

| ROBOTIC ENGINEERING (ELECTIVE) | | |
|--------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours/ week | Semester End Exam Marks: 60 | Subject Reference Code: PE560ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: Laws of robotics terms related with robotics, manipulator configurations, types of actuators, applications of robots. Kinematics of robotics and its homogenous transformation matrix. Inverse kinematics and jacobian with singularities and about bug algorithms, trajectory. Dynamics of a robotics and programming methods. Types of sensors including vision. | On completion of the course the student will be able to: understand basic concepts of industrial robotics and application of robotics with different manipulator configurations. model the motion of robotic systems in terms of kinematics using Denavit-Hartenberg algorithm. derive inverse kinematics and jacobian using forward kinematics, trajectory path planning and also sensor based motion planning. evaluate dynamics using Largrange_Euler and Newton-Eule methods, controls and robotic programming. identify the sensors used for displacement, velocity acceleration, force and Machine vision |

UNIT-I

Brief History, Types of robots, Overview of robot subsystems, resolution, repeatability and accuracy, Degrees of freedom of robots, Robot configurations and concept of workspace, Mechanisms and transmission, End effectors and Different types of grippers, vacuum and other methods of gripping. Pneumatic, hydraulic and electrical actuators, applications of robots, specifications of different industrial robots.

UNIT-II

Rotation matrices, Euler angle and RPY representation, Homogeneous transformation matrices, Denavit-Hartenberg notation, representation of absolute position and orientation in terms of joint parameters, direct kinematics.

Inverse Kinematics, inverse orientation, inverse locations, Singularities, Jacobian, Trajectory Planning: joint interpolation, task space interpolation, executing user specified tasks, sensor based motion planning: The Bug Algorithm, The Tangent Bug Algorithm, The Incremental Voronoi Graph.

UNIT-IV

Static force analysis of RP type and RR type planar robots, Dynamic analysis using Lagrangean and Newton-Euler formulations of RR and RP type planar robots, , Independent joint control, PD and PID feedback, actuator models, nonlinearity of manipulator models, force feedback, hybrid control.

UNIT-V

Sensors and controllers: Internal and external sensors, position, velocity and acceleration sensors, proximity sensors, force sensors, laser range finder. Robot vision: image processing fundamentals for robotic applications, image acquisition and preprocessing. Segmentation and region characterization object recognition by image matching and based on features

Learning Resources:

- 1. Nagrath and Mittal, "Robotics and Control", Tata McGraw-Hill, 2003.
- Spong and Vidhyasagar, "Robot Dynamics and Control", John Wiley and sons, 2008.
- Fu. K.S, Gonzalez, R.C., Lee, C.S.G, Robotics, control, sensing, Vision and Intelligence, McGraw Hill International, 1987
- Steve LaValle, "Planning Algorithms", Cambridge Univ. Press, New York, 2006.
- Howie Choset, Kevin Lynch, Seth Hutchinson, George Kantor, Wolfram Burgard, Lydia Kavraki and Sebastian Thurn, "Principles of Robot Motion: Theory, Algorithms, and Implementations", Prentice Hall of India, 2005.

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| GEAR DESIGN AND ENGINEERING (ELECTIVE) | | |
|----------------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PE570ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Credits: 3 Sessional Marks: 40 | | O Duration of Semester End Exam: 3 hrs. |
|------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Course Ob | jectives | Course Outcomes |
| of gear for the given applic understand the design consinvolved in design of variou | f gear tooth action, gear ir tooth failure modes, and selection of a right kind ration. iderations and methodology is types of gears ar trains (simple, compound | On completion of the course the student will be able to: calculate strength of gear tooth under dynamic considerations interpret the type of gear teeth failure from the failed specimen. design a gear shaft with different types of gears (spur, helical, worm and bevel). design a gear box for an automobile and gear trains from the propeller shaft of airplane for auxiliary systems. design compact gear trains using optimization techniques. |

UNIT - I

Introduction, Principles of gear tooth action, Generation of Cycloid and Involute gears, Involutometry, gear manufacturing process and Inspection, gear tooth failure modes, stresses, selection of right kind of gears.

SPUR GEARS: Tooth loads, Principles of Geometry, Design considerations and methodology, Complete design of spur gear teeth considering Lewis beam strength, Buckingham's dynamic load and wear load. Design of gear shaft and bearings.

UNIT - II

HELICAL GEARS: Tooth loads, Principles of Geometry, Design considerations and methodology, complete design of helical gear teeth considering Lewis beam strength, Buckingham's dynamic load and wear load. Design of gear shaft

GEAR FAILURES: Analysis of gear tooth failures, Nomenclature of gear tooth wear and failure, tooth - breakage, pitting, scoring, wear, overloading, gear-casing problems, lubrication failures.

WORM GEARS: Tooth loads, Principles of Geometry, Design considerations and methodology, Complete design of worm gear teeth considering Lewis beam strength, Buckingham's dynamic load and wear load. Heat dissipation consideration. Design of gear shaft and bearings.

UNIT - IV

BEVEL GEARS: Tooth loads, Principles of Geometry, Design considerations and methodology, Complete design of bevel gear teeth considering Lewis beam strength, Buckingham's dynamic load and wear load. Design of gear shaft and bearings.

UNIT - V

GEAR TRAINS: Simple, compound and epicyclic gear trains, Ray diagrams, Design of a gear box of an automobile, Design of gear trains from the propeller shafts of airplanes for auxiliary systems.

OPTIMAL GEAR DESIGN: Optimization of gear design parameters. Weight Minimization, Constraints

in gear train design-space, interference, strength, dynamic considerations, rigidity etc. Compact design of gear trains, multi objective optimization of gear trains. Application of Traditional and non-traditional optimization techniques.

Note: PSG Design Data book is allowed.

Learning Resources:

- W Dudley, "Handbook of Practical Gear Design", CRC Press LLC, 2002.
- Gitin M Maitra, "Handbook of Gear Design", Tata McGraw-Hill, 2nd Edition, 2003.
- H. E Merritt, "Gear Engineering", Wheeler Publication, 3rd Indian Edition, 1992.
- Joseph E Shigley, Charles R Mischke, "Mechanical Engineering Design", Tata McGraw Hill, 6th Edition, 2003.
 Robert C Juvinall, Kurt M Marshek, "Fundamentals of Machine Component Design", John Wiley & Sons, 3rd Edition, 2000.

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(Dr. G.V. Ramana Murty)

| DESIGN OF PRESSURE VESSELS AND PIPING (ELECTIVE) | | |
|--------------------------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PE580ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objective of this course is to:. understand the stresses in pressure vessels. Perform stress analysis for cylinder components design supports for various cylinder configurations. interpret the buckling phenomenon in cylinders identify the components of piping layout | On completion of the course, the student will be able to: identify and estimate the stresses in a Pressure vessel analyze the stresses in cylinder components estimate the supporting column and allied component stresses. calculate the buckling load and stresses familiarize with piping layout and stresses |

UNIT I

Introduction: stresses in pressure vessels, determination of radial stress hoop stress and longitudinal stress, shrink fit stresses in built up cylinders, autofrettage of thick cylinders, thermal stresses and their significance, methods for determining stresses - Terminology and Ligament Efficiency - Applications.

UNIT II

STRESSES IN PRESSURE VESSELS Introduction - Stresses in a circular ring, cylinder - Membrane stress Analysis of Vessel Shell components - Cylindrical shells, spherical Heads, conical heads - Thermal Stresses - Discontinuity stresses in pressure vessels.

UNIT III

DESIGN OF VESSELS Design of Tall cylindrical self supporting process columns -Supports for short, vertical and horizontal vessels – stress concentration – at a variable Thickness transition section in a cylindrical vessel, about a circular hole, elliptical openings. Theory of Reinforcement - pressure vessel Design. Introduction to ASME pressure vessel codes

UNIT IV

BUCKLING OF VESSELS Buckling phenomenon – Elastic Buckling of circular ring and cylinders under external pressure - collapse of thick walled cylinders or tubes under external pressure - Effect of supports on Elastic Buckling of Cylinders - Buckling under combined External pressure and axial loading.

UNIT V

Piping Introduction – Flow diagram – piping layout and piping stress Analysis.

Learning Resources:

- 1. John F. Harvey, Theory and Design of Pressure Vessels, CBS Publishers and Distributors, 1987.
- 2. Henry H. Bedner, "Pressure Vessels, Design Hand Book, CBS publishers and Distributors, 1987.
- 3. Stanley, M. Wales, "Chemical process equipment, selection and Design. Buterworths series in Chemical Engineering, 1988.
- 4. William. J., Bees, "Approximate Methods in the Design and Analysis of Pressure Vessels and Piping", Pre ASME Pressure Vessels and Piping Conference, 1997.
- 5. Sam Kannapan, "Introduction to Pipe Stress Analysis". John Wiley and Sons, 1985.

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ELECTIVES – MANUFACTURING GROUP

| FLEXIBLE MANUFACTURING SYSTEMS (ELECTIVE) | | |
|-------------------------------------------|---------------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Subject Reference Code: PE514ME | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

Course Objectives

The objectives of this course are to:

- set up schemes for machine and accessory layouts for effective manufacture under CIM
- have a thorough knowledge in part family identification using group technology
- analyze mathematically the manufacturing situations so as to prevent bottlenecks in manufacture under CIM
- be in a position to choose the most appropriate material handling scheme of relevance in CIM operations
- plan for hardware and software for the various computational resources and electronic devices used in FMS

Course Outcomes

On completion of the course the student will be able to:

- **interpret** meaning, importance and utility of various layouts
- Specify equipment for FMS operations after detailed study through group technology, process planning and technology planning
- Plan for FMS operations and its schemes using JIT etc.
- distinguish material handling requirements for traditional manufacture and those needed in FMS environment
- Specify the hardware and software requirements and integrate different subsystems

UNIT-I

Evolution of Manufacturing Systems: FMS definition and description, General FMS considerations, Manufacturing cells, Cellular versus Flexible Manufacturing. Systems Planning: Objective, introduction planning, preparation guidelines, the project team, supplier selection, system description and sizing, facility preparation planning, FMS layouts. Human resources: staff considerations, team work, communication and involvement, the supervisors role, personnel selection, job classifications, employee training.

UNIT-II

Manufacturing's Driving Force: Definition, description and characteristics. Just in-time manufacturing, definition and description, benefits and relationship to FMS, implementation cornerstones, quality and quantity application principles. Single manufacture Cell – design scheduling of jobs on single manufacturing cells. Group Technology: Concepts, classification and coding, benefits and relationship to FMS, design of group technology using rank order clustering technique.

UNIT-III

FMS Design – Using Bottleneck, Extended bottleneck models, Processing and Quality Assurance: Turning centres, Machining centre, construction and operations performed, axes, programming, and format information, work-holding and work-changing equipment, automated features and capabilities, cleaning and deburring – station types and operation description, importance to automated manufacturing, coordinate measuring machines, types, construction and general function, operation cycle description, importance to flexible cells and systems.

UNIT-IV

Automated movement and storage systems–AGVs, Robots, automated storage and retrieval systems, storage space design, queuing carousels and automatic work changers, coolant and chip Disposal and recovery systems, auxiliary support equipment, cutting tools and tool Management – introduction, getting control of cutting tools, Tool Management, tool strategies, data transfer, tool monitoring and fault detection, guidelines, work holding considerations, General fixturing, Modular fixturing. FMS and the relationship with workstations – Manual, automated and transfer lines design aspects.

UNIT-V

FMS: computer Hardware, Software, Communications networks and Nanotechnology - general functions, and manufacturing usages, hardware configuration, programmable logic controllers, cell controllers, communications networks. FMS implementation.

Learning Resources:

- 1. William Luggen, "Flexible Manufacturing Systems", Prentice-Hall, Newjersy, 1991
- 2. Parrish, D.J., "Flexible Manufacturing", Butter Worths Heinemann, Oxford, 1993.
- 3. Groover, M.P., "Automation, Production Systems and CI", Prentice Hall India, 1989.
- 4. Kusiak, A., "Intelligent Manufacturing Systems", Prentice Hall, 1990.
- 5. Ranky, P.G., "Design and Operation of FMS□, IFS Publishers, UK, 1988

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| ADVANCED NON-DESTRUCTIVE EVALUATION TECHNIQUES (ELECTIVE) | | |
|-----------------------------------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours/ week | Semester End Exam Marks: 60 | Subject Reference Code: PE524ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: study the importance of various non-destructive testing method. study different methods to find the surface and subsurface defects in the components study different methods of finding surface, internal defects and properties of the components. study computer aided inspection processes to find defects in components used in medical field study inspection method using light source. | On completion of the course the student will be able to: understand the importance and practical applications of various non-destructive methods in industry evaluate the surface and sub surface defects of the components produced in industry. apply the methods for inspecting surface, internal defects and to find mechanical properties of the components. select appropriate computer aided method of inspection of the components depending upon applications apply appropriate methods based on light as source of inspection. |

Unit-I

Types of defects and characteristics, Quantification aspects relevant for NDE including fracture aspects and stress intensity factors - NDT overview - quality assurance-visual inspection-comparative features of conventional Non destructive Testing and Evaluation Methods including Optical, Radiography, Ultrasonic Testing, Dye penetrate testing, Eddy current testing etc.

Unit-II

Leak testing - liquid penetrant testing - penetrant used - equipment - penetration, emulsification, solvent removal. Eddy current testing - material conductivity - coil impedance-coils and instruments-testing in non-ferromagnetic conducting materials and Ferro magnetic materials – skin effect – frequency used – inspection probes – phase analysis.

Unit-III

Radiography-sources of radiation-shadow formation, enlargement and distortion - recording media - exposures, markers.

Infrared and thermal testing – imaging systems – detectors – analysis methods.

Ultrasonic testing - generation of ultrasound - methodologies - transducers and equipment used - flaw detection sensitivity and calibration.

Magnetic particle testing-magnetization methods-continuous and residual methods - sensitivity - demagnetization.

Unit-IV

Computer aided image processing methods for radiography and ultrasonic's, tomography in these areas.

Optical techniques of nondestructive evaluation: Principles of Photo elasticity, holographic Interferometry and Laser speckle techniques; use of fibre optics, non-invasive techniques in medical field and NDT.

Unit-V

Machine Vision-system components, Sensors, specifications for resolution & range.

Grid and Moire NDT, acoustic, shearography, Principles of Microwave, acoustic emission techniques.

Learning Resources:

- Barry Hull, 'Non-Destructive Testing -Vernon John, ELBS/ Macmillan, 1988.
- Baldev Raj, T.JayaKumar, M.Thavansimuthee, 'Practical Non-Destructive Testing, Narosa Publishing House, New Delhi, 1997.
- Journals: British Journal of NDT, Materials Evaluation, ISNDT Journal.
- ASM Handbook: Non-Destructive Evaluation and Quality Control, ASM International, Vol. 17, 1989
- Ravi Prakash, Non-Destructive Testing Techniques, New Age Science, 2009

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With effect from Academic year 2017-18

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M)

| ADDITIVE MANUFACTURING (ELECTIVE) | | |
|-----------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PE534ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Cours | e Objectives | Course Outcomes |
|-----------------------------------------------------------------------------------------------------------------------------------------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course understand the importa Apply various liquid and Apply various powder b Recognize various STL tessellation | are to: | On completion of the course the student will be able to: • understand the developments of RPT and its terminology, Advantages and limitations of RPT • understand mechanism involved in stereo lithography apparatus system, and terminated object manufacturing fused deposition modeling and their applications. • understand mechanism in selective laser interims and its application. Understand the importance of Rapid tooling recognize various types of file format and slicing method in RP and various software available to convert 3D models. • apply RPT in various fields like Engineering, Jewelry medical and Bio – Medical Engineering |

Introduction: Prototyping fundamentals, Historical development, fundamentals of Rapid Prototyping, Advantages and Limitations of Rapid Prototyping, Commonly used terms, classification of RP process, Rapid prototyping process chain: Fundamental Automated processes, process chain.

Liquid based rapid prototyping systems: Stereo lithography apparatus (SLA): Models and specifications, process, working principle, photopolymers, photo polymerization, layering technology, laser and laser scanning, applications, advantages and disadvantages, case studies. Solid ground curing (SGC): Models and specifications, process, working principle, applications, advantages and disadvantages, case studies.

Solid based rapid prototyping systems: Laminated object manufacturing (LOM): Models and specifications, process, working principle, applications, advantages and disadvantages, case studies. Fused deposition modeling (FDM): Models and specifications, process, working principle, applications, advantages and disadvantages, case studies.

Powder Based Rapid Prototyping Systems: Selective laser sintering (SLS): Models and specifications, process, working principle, applications, advantages and disadvantages, case studies. Three dimensional printing (3DP): Models and specification, process, working principle, applications, advantages and disadvantages, case studies.

Rapid Tooling: Introduction to Rapid Tooling (RT), Conventional Tooling Vs Rt, Need for RT. Rapid Tooling Classification: Indirect Rapid Tooling Methods: Spray Metal Deposition, RTV Epoxy Tools, Ceramic tools, investment casting, spin casting, die csting, sand casting, 3D Keltool process. Direct Rapid Tooling: Direct AIM, LOM Tools, DTM Rapid Tool Process, EOS Direct Tool Process and Direct Metal Tooling using 3DP

Unit-IV

Rapid Prototyping Data Formats: STL Format, STL File Problems, Consequence of Building Valid and invalid tressellated models, STL file Repairs: Generic Solution, Other Translators, Newly Proposed Formats.

Rapid Prototyping Software's: Features of various RP software's like Magics, Mimics, Solid View, view expert, 3 D view, velocity 2, Rhino, STL view 3 data expert and 3 D doctor

Unit-V

RP Applications: Application – Material Relationship, application in design, application in engineering, Analysis and planning, aerospace industry, automatic industry, Jewelry industry, coin industry, GIS application, Arts and Architecture. RP Medical and Bioengineering Application: Planning and simulation of complex surgery, customized implant and prosthesis, design and production of medical devices, forensic science and anthropology, visualization of biomolecules.

- Learning Resources: Chua C.K., Leong K.F. and LIM C.S Rapid prototyping: Principles an Applications, World Scientific publications, 3rd Ed.,
- 2. D.T. Pham and S.S. Dimov, "Rapid Manufacturing", Springer, 2001
- Terry Wohlers, "Wholers Report 2000", Wohlers Associates, 2000 Paul F. Jacobs, "Rapid Prototyping and Manufacturing"—, ASME Press, 1996 3.
- Ian Gibson, Davin Rosen, Brent Stucker "Additive Manufacturing Technologies, Springer, 2nd Ed, 2014

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3) Subject Expert-2

(Dr. N.K. Singh) 4) Industry Expert

(Dr. G.V. Ramana Murty)

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| AN INTRODUCTION TO NANO SCIENCE AND TECHNOLOGY (ELECTIVE) | | |
|-----------------------------------------------------------|---------------------|--------------------------------------|
| Instruction: 3 Hours/ week | | Subject Reference Code: PE544ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Eyam: 3 hrs |

| Course Objectives | Course Outcomes |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: understand basic fundamentals of nanotechnology identify and classify nano materials explain synthesis and processing of nano powders explain nano, micro fabrication techniques | On completion of the course the student will be able to: understand basic fundamentals of nanotechnology and differentiate it from nano science classify page materials and identify their applications. |

Unit-I

Introduction: Evolution of science and technology, Introduction to Nanotechnology, Nanotechnology – Definition – Difference between Nanoscience and Nanotechnology, Feynman predictions on Nanotechnology, Moores law, Role of Bottom up and top down approaches in nanotechnology, challenges in Nanotechnology.

Unit-II

Nano materials: History of materials, Nanomaterials – Definition, Classification of Nanostructured materials, cause of interest in nanomaterials, some present and future applications of nanomaterials.

Unit-III

Synthesis and processing of nano powders: Processes for producing ultrafine powders – mechanical milling, wet chemical synthesis, gas condensation process, chemical vapour condensation, laser ablation.

Design and Synthesis of self assembled nano structured materials.

Unit-IV

Special nanomaterials, characterization and tools: Carbon nanotubes, nano composites, carbon fullerenes: An overview of preparation, properties applications. Electron Microscopy Techniques: Scanning Electron Microscopy, Transmission Electron Microscopy, Scanning Probe Microscopy – X ray methods.

Unit-V

Nanoelectronics: Introduction to micro, nano fabrication: Optical lithography, Electron beam lithography, Atomic lithography, Molecular beam epitaxy, MEMS:- Introduction, Principles, Types of MEMS:- Mechanical, Thermal, Magnetic MEMS; Fabrication of MEMS.

Learning Resources:

- 1. Dieter Vollath, Nanomaterials: An Introduction to Synthesis, Properties and Applications, Second Edition, Wiley, 2013
- 2. Guozhong Cao, Ying Wang, Nanostructures and Nanomaterials: Synthesis, Properties, and Applications, World Scientific, 2011
- 3. Nitaigour P. Mahalik, Micromanufacturing and Nanotechnology, Springer Science & Business Media, 2006.
- 4. Mark A. Ratner, Daniel Ratner, Nanotechnology: A Gentle Introduction to the Next Big Idea, Prentice Hall Professional, 2003
- 5. A.S Edelstein, R.C Cammaratra, Nanomaterials: Synthesis, Properties and Applications, Second Edition, CRC Press, 1998.

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| QUALITY & RELIABILITY ENGINEERING (ELECTIVE) | | | | |
|-------------------------------------------------------------------------------------------|---------------------|---------------------------------------|--|--|
| Instruction: 3 Hours/ week Semester End Exam Marks: 60 Subject Reference Code: PE554N | | | | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. | | |

| Course Objectives | Course Outcomes |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: understand the process capability and control charts Analysis the importance of tolerance design Relate QFD and house of quality and its use in product design Apply various techniques to improve reliability systems Selective maintainability and availability of equipment | On completion of the course, the students will be able to: • understand importance of quality applications of various control charts and acceptance sampling in quality engineering • estimate the loss function, and consequence of tolerance design for a product and checking of online quality control • prepare a house of quality for a product and QFD matrix, importance of ISO and quality circles. • analyze Various methods to estimate system reliability and how to improve it. Usage of weibull distribution in quality control and reliability • identify the best way of maintenance of an equipment, How to increase the availability and economics of reliability engineering. |

Unit-I

Quality value and engineering — Quality systems — quality engineering in product design and production process — system design — parameter design — tolerance design quality costs — quality improvement.

Statistical Process Control-x, R, P, C charts, process capability. Acceptance Sampling by variables and attributes, Design of Sampling Plans, Single, Double, Sequential plans.

Unit-II

Loss Function, Tolerance Design – N Type, L Type, S Type; determination of tolerance for these types, nonlinear tolerances. Online Quality Control – Variable Characteristics, Attribute Characteristics, Parameter Design.

Unit-III

Quality function deployment – House of Quality, QFD Matrix, Total Quality Management Concepts. Quality Information Systems; Quality Circles, Introduction to ISO 9000 Standards.

Unit-IV

Reliability – Evaluation of design by tests - Hazard Models; Linear, Releigh, Weibull. Failure Data Analysis System, Reliability, Reliability of series, Parallel Standey Systems; reliability prediction and system effectiveness, reliability prediction based on weibull distribution, Reliability improvement.

Unit-V

Maintainability, Availability, Economics of Reliability Engineering; Replacement of items, Maintenance Costing and Budgeting, Reliability Testing – Burn in testing by binomial, exponential models, Accelerated life testing.

Learning Resources:

- 1. G Taguchi, 'Quality Engineering in Production Systems', McGraw Hill, 1989.
- 2. W.A. Taylor, 'Optimization & Variation Reduction in Quality', Tata McGraw Hill, 1991, 1st Edition.
- 3. Philipposs, 'Taguchi Techniques for Quality Engineering', McGraw Hill, 1996, 2nd Edition.
- 4. E.Bala Guruswamy, 'Reliability Engineering', Tata McGraw Hill, 1994.
- 5. LS Srinath, 'Reliability Engineering', Affiliated East West Pvt. Ltd., 1991, 3rd Edition.

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| VALUE ENGINEERING (ELECTIVE) | | | |
|--------------------------------------------------------------------------------------------|---------------------|---------------------------------------|--|
| Instruction: 3 Hours/ week Semester End Exam Marks: 60 Subject Reference Code: PE564MI | | | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. | |

| Course Objectives | Course Outcomes |
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| The objectives of this course are to: Know the basic concepts of value engineering Learn different types of manufacturing processes with respect to time, cost etc. Use critical path of function for quick analysis Improve the quality of the product by choosing proper design and manufacturing method. Select alternate and best possible method. Enhance the value of the existing product. | On completion of the course, the students will be able to: • understand the manufacturing methods to be implemented. • identify the materials needed to meet the required mechanical properties. • assess and conclude best possible method for problem solving. • demonstrate improvement in productivity using value analysis techniques. • develop a product which is functionally sound. |

Unit-I

Basic concepts of Value Engineering - Function, Value, Value analysis, Value of job plan, Study of Engineering materials specially latest materials with respect to their mechanical properties, Cost and availability. Study of wide range of manufacturing processes based on the factors - productivity time, cost, surface finish, tolerance etc. Mechanical properties of products based on manufacturing processes.

Unit-II

Information phase, Functional phase, Creation - phase, Evaluation phase, Recommendation phase. DARSIRI method. Fast diagramming: Critical path of function, how, why and when logic, supporing and all time functions, Ground rule for FAST diagram.

Unit-III

Productivity, improvement by Value Engineering and Value analysis - Selection of Engineering Products of different applications and studying each one of them about design, types of stresses induced, manufacturing method.

Unit-IV

Results acceleration - Basic steps, valuation of Value Engineering, Problem setting, Problem solving case studies alternative methods and best possible method.

Unit-V

Work study and Value Engineering Methods: Case studies in work study and Value Engineering methods - product Design implementation using Value Engineering.

Developing any one product (important in functional aspect) which actually adds Value to Existing product in use.

Learning Resources:

- 1. L.D. Miles, 'Techniques of Value Analysis and Engineering', McGraw Hill, 1961
- 2. A.E. Mudge, 'Value Engineering A Systematic Approach', McGraw Hill, 1971.
- 3. Greve J.W. and Wilson, 'Value Engineering in Manufacturing', Prentice Hall, Englewood Cliffs, 1967.
- 4. SS Iyer, 'Value Engineering', New Age International Pvt. Ltd.

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| MECHATRONICS (ELECTIVE) | | |
|----------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours/ week | Semester End Exam Marks: 60 | Subject Reference Code: PE574ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | | Course Outcomes | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| analysis Understand principles of sinterfacing with DAQ micro Understand the concept of programming, and signific industrial application | of Mechatronics system, diagram nsfer function, reduction and ensors, its characteristics, ocontroller f PLC system and its ladder ance of PLC systems in odeling and analysis in time | On completion of the course, the students will be able to: Identification of key elements of mechatronics system and its representation in terms of block diagram Understanding the concept of signal processing and use of interfacing systems such as ADC, DAC, digital I/O Interfacing of Sensors, Actuators using appropriate DAQ microcontroller Time and Frequency domain analysis of system model (for control application) Development of PLC ladder programming and implementation of real life system | |

Unit - I

Introduction to Sensors & Actuators: Introduction to Mechatronics, Measurement characteristics: - Static and Dynamic Sensors: Position Sensors: - Potentiometer, LVDT, Encoders; Proximity sensors: - Optical, Inductive, Capacitive; Motion Sensors: - Variable Reluctance; Temperature Sensor: RTD, Thermocouples; Force / Pressure Sensors: - Strain gauges; Flow sensors: - Electromagnetic Actuators: Stepper motor, Servo motor, Solenoids

Unit - II

Block Diagram Representation: Open and Closed loop control system, identification of key elements of mechatronics systems and represent into block diagram (Electro-Mechanical Systems), Concept of transfer function, Block diagram reduction principles, Applications of mechatronics systems:- Household, Automotive, Shop floor (industrial).

Unit - III

Data Acquisition & Microcontroller System: Interfacing of Sensors / Actuators to DAQ system, Bit width, Sampling theorem, Aliasing, Sample and hold circuit, Sampling frequency, ADC (Successive Approximation), DAC (R-2R), Current and Voltage Amplifier.

PLC Programming: Introduction, Architecture, Ladder Logic programming for different types of logic gates, Latching, Timers, Counter, Practical Examples of Ladder Programming, Introduction to SCADA system

Unit -V

Modelling and Analysis of Mechatronics System: System modeling (Mechanical, Thermal and Fluid), Stability Analysis via identification of poles and zeros, Time Domain Analysis of System and estimation of Transient characteristics: % Overshoot, damping factor, damping frequency, Rise time, Frequency Domain Analysis of System and Estimation of frequency domain parameters such as Natural Frequency, Damping Frequency and Damping Factor **Learning Resources:**

- K.P. Ramchandran, G.K. Vijyaraghavan, M.S. Balasundaram, Mechatronics: Integrated Mechanical Electronic Systems, Willey Publication, 2008
- 2. Bolton, Mechatronics A Multidisciplinary approach, 4th Edition, Prentice Hall, 2009
- Alciatore & Histand, Introduction to Mechatronics and Measurement system, 4th Edition, Mc-Graw Hill publication, 2011.
- Bishop (Editor), Mechatronics An Introduction, CRC Press, 2006.
- Mahalik, Mechatronics Principles, concepts and applications, Tata Mc-Graw Hill publication, New Delhi.

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| MECHANICAL BEHAVIOUR OF ENGINEERING MATERIALS | | |
|-----------------------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PE584ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: to assess the elastic behavior of materials to identify various crystal defects in materials to develop viscoelastic and viscoplastic models of the materials to analyze causes for creep and fracture of materials to illustrate the fatigue loading and failure of materials | On completion of the course the student will be able to: to Correlate microscopic and macroscopic material behaviors to explain causes and mechanism of plastic deformation of materials to estimate the responses of viscoelastic and viscoplastic response of the materials to assess creep and fracture behavior of materials to estimate the fatigue behavior of materials and design for safety against fatigue. |

Unit I

Overview: Different responses of material to loading, material properties, macroscopic experiments and its relevance, physical mechanisms controlling the behavior. Elasticity: Atomic structure and bonding, Atomic interaction, physical origin of elastic modulus, Generalized Hooke's law, Anisotropic linear elasticity of crystals, orientation dependence of elastic modulus.

Unit II

Plasticity: Theoretical shear strength of crystals, Point, line and volume defects, edge and screw dislocations, Burgers circuit and Burgers vector, force between dislocations, movement and interactions of dislocations, slip planes, twinning, strengthening mechanisms, work hardening, grain boundary strengthening and solid solution strengthening, true stress-strain curve, necking phenomenon, yield criteria, rheological models, plastic stress- strain relationships.

Unit III

Viscoelasticity and viscoplasticity: Responses of viscoelastic materials under different loading, creep and relaxation, Maxwell and Kelvin models, Three parameter solid and four parameter fluid, generalized Maxwell's and generalized Kelvin's models

Unit IV

Creep and Fracture: primary, secondary and tertiary creep, creep mechanisms, dislocation creep, diffusion creep and grain boundary creep. Mechanisms, creep laws, Analysis and Applications in Design, Brittle, ductile and fatigue fracture, fracture surfaces, Griffith's theory, modes of fracture, energy release rate, stress intensity factor, crack tip plasticity, J-integral and Crack Tip Opening Displacement

Unit V

Fatigue: Cyclic loads, constant amplitude and variable amplitude loads, cycle counting techniques, infinite life, safe-life, fail-safe, damage-tolerant design philosophies, Low cycle and high cycle fatigue, Stress-Life approach, Strain-Life approach, and Fracture mechanics approach, Cumulative damage theories. Mechanical Characterization of Materials: Mechanical testing for material Characterization, Measurement techniques in experimental solid mechanics, Non destructive testing.

Learning Resources:

- 1. Norman E. Dowling, Mechanical behavior of materials: Engineering Methods for Deformation, Fracture and Fatigue, Prentice Hall
- 2. Marc Meyers and Krishnan K. Chawla, Mechanical behavior of materials, Cambridge University Press
- 3. William F. Hosford, Mechanical behavior of materials, Cambridge University Press
- 4. Thomas H. Courtney, Mechanical behavior of materials, Overseas Press
- 5. Joachim Roesler, Harald Harders, and Martin Baeker, Mechanical Behavior of Engineering Materials, Springer.

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ELECTIVES – ANALYSIS GROUP

| FINITE ELEMENT TECHNIQUES | | |
|-----------------------------|---------------------|---------------------------------------|
| Instruction: 3 Hours / week | | Subject Reference Code: PE515ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: equip the students with the Finite Element Analysis fundamentals. enable the students to convert the design problems into FE formulations introduce basic aspects of finite element techniques, including domain discretization, polynomial interpolation, application of boundary conditions, assembly of global arrays, and solution of the resulting algebraic systems. familiarise the students with higher order elements and eigen value problems in FET introduce the students to the concepts of 3D finite element analysis and FET software packages. | On completion of the course the student will be able to: • identify mathematical model for solution of common engineering problems. • formulate simple problems into finite elements. • solve structural, thermal, fluid flow problems. • use professional-level finite element software to solve engineering problems in Solid mechanics, fluid mechanics and heat transfer. • derive element matrix equation by different methods by applying basic laws in mechanics and integration by parts. • model 2D and 3D problems using FEA and work on software to model simple problems |

UNIT-I

Introduction to Finite Element Method of solving field problems. Stress and Equilibrium. Boundary conditions. Strain-Displacement relations. Stress-strain relations. One Dimensional Bar Element: Finite element modeling. Local, natural and global coordinates and shape functions. Potential Energy approach: Assembly of Global stiffness matrix and load vector. Finite element equations, treatment of boundary conditions. Quadratic shape functions.

UNIT-II

Analysis of trusses and frames: Analysis of plane truss. Analysis of frames with two translations and a rotational degree of freedom at each node. Analysis of Beams: Element stiffness matrix for two noded, two degrees of freedom per node for beam element.

UNIT-III

Finite element modeling of two dimensional stress analysis problems with constant strain triangles and treatment of boundary conditions. Two dimensional four noded isoparametric elements and numerical integration. Finite element modeling of Axisymmentric solids subjected of axisymmetric loading with triangular elements. Convergence requirements and geometric isotropy.

UNIT-IV

Steady state heat transfer analysis: One dimensional analysis of a fin and two dimensional conduction analysis of thin plate. Time dependent field problems: Application to one dimensional heat flow in a rod.

Dynamic analysis: Formulation of finite element modeling of Eigen value problem for a stepped bar and beam. Evaluation of Eigen values and Eigen vectors.

UNIT-V

Analysis of a uniform shaft subjected to torsion using Finite Element Analysis. Finite element formulation of three dimensional problems in stress analysis. Finite Element formulation of an incompressible fluid. Potential flow problems Bending of elastic plates. Introduction to non-linear problems and Finite Element analysis software.

Learning Resources:

- 1. Tirupathi R Chandraputla and Ashok. D. Belegundu, Introduction of Finite Element in Engineering, Prentice Hall of India, 1997.
- 2. Rao S.S., The Finite Element Methods in Engineering, Pergamon Press, 1989.
- 3. Segerland. L.J., Applied Finite Element Analysis, Wiley Publication, 1984.
- 4. Reddy J.N., An Introduction to Finite Element Methods, Mc Graw Hill Company, 1984.
- Bathe KJ, Finite element Procedures, Prentice Hall of India, 2002

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| ENGINEERING RESEARCH METHODOLOGY (ELECTIVE) | | | |
|---------------------------------------------|-----------------------------|---------------------------------------|--|
| Instruction: 3 Hours/ week | Semester End Exam Marks: 60 | Subject Reference Code: PE525ME | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. | |

| Course Objectives | | Course Outcomes | |
|-------------------|----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|--|
| The | e objectives of this course are to: To explore the significance of different research | On completion of the course, the Students will be able to • plan the process and requirements for conducting successfu | |
| | methods. | research | |
| • | To locate sources of information for research and its reviews | identify the library resources in gathering information related to research project of the individual | |
| • | To setup good research design as per standards and codes. | devise the process of data collection, analysis and report preparation | |
| • | To adopt different methods of data collection and its analysis. | use the statistical techniques for data analysis appraise, review and publish technical articles | |
| | To write a research proposal and research report | ME 1477. NJ | |

UNIT-I

Research Methodology: Objectives and Motivation of Research, Types of Research, Research Approaches, Significance of Research, Research Methods verses Methodology, Research and Scientific Method, Important of Research Methodology, Research Process, Criteria of Good Research, Problems Encountered by Researchers in India, Benefits to the society in general.

Defining the Research Problem: Definition of Research Problem, Problem Formulation, Necessity of Defining the Problem, Technique involved in Defining a Problem.

UNIT-II

Literature Survey: Importance of Literature Survey, Sources of Information, Assessment of Quality of Journals and Articles, Information through Internet.

Literature Review: Need of Review, Guidelines for Review, Record of Research Review.

UNIT-III

Research Design: Meaning of Research Design, Need of Research Design, Feature of a Good Design, Important Concepts Related to Research Design, Different Research Designs, Basic Principles of Experimental Design, Developing a Research Plan, Design of Experimental Set-up, Use of Standards and Codes.

UNIT-IV

Data Collection: Exploring the data, Description and Analysis of Data, Sample Design and Sampling, Role of Statistics for Data Analysis, Functions of Statistics, Estimates of Population, Parameters, Parametric V/s Non Parametric methods, Descriptive Statistics, Points of Central tendency, Measures of Variability, Measures of relationship, Inferential Statistics-Estimation, Hypothesis Testing, Use of Statistical software.

Data Analysis: Deterministic and random data, Uncertainty analysis, Tests for significance: Chi-square, student's't' test, Regression modeling, Direct and Interaction effects, ANOVA, F-test, Time Series analysis, Autocorrelation and Autoregressive modeling.

UNIT-V

Research Report Writing: Format of the Research report, Style of writing report, References/Bibliography/Webliography, Technical paper writing/Journal report writing.

Research Proposal Preparation: Writing a Research Proposal and Research Report, Writing Research Grant Proposal..

Learning Resources:

- 1. C.R Kothari, "Research Methodology, Methods & Technique"; New Age International Publishers, 2004
- 2. R. Ganesan, "Research Methodology for Engineers", MJP Publishers, 2011
- 3. Y.P. Agarwal, "Statistical Methods: Concepts, Application and Computation", Sterling Publs., Pvt., Ltd., New Delhi, 2004
- 4. Vijay Upagade and Aravind Shende, "Research Methodology", S. Chand & Company Ltd., New Delhi, 2009
- 5. P. Ramdass and A. Wilson Aruni, "Research and Writing across the Disciplines", MJP Publishers, Chennai, 2009

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| OPTIMIZATION TECHNIQUES (ELECTIVE) | | |
|------------------------------------|---------------------|---------------------------------------|
| Instruction: 3 Hours/ week | | Subject Reference Code: PE535ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: Understand linear programming & transportation & sensitivity analysis Compute non L.P and unconstrained optimization. Compute the non L.P.P and constrained optimization. Apply principle of optimality in dynamic programming and integer programming Apply CPM & PERT for project scheduling and control. | On completion of the course, the Students will be able to: explain simplex, dual simplex and revised simplex & sensitivity analysis and transportation and their applications for shop floor problems. apply of non LPP like unconstrained method univariate method, steepest descent conjugate gradient, quasi Newton method. apply Lagrange multiplier, Kuhn-Tucker conditions, Beal's method penalty, Function for constrained optimization problems. describe the importance of dynamic principles and its applications like Cargo loading, product scheduling and forecasting. Integer programming like branch and bound and Gromery's cutting plane method. apply the project management techniques like CPM & PERT |

Unit-I

Linear Programming:

Statement of Optimization Problem, Linear Programming: Simplex method, revised simplex method, sensitivity analysis and transportation problems.

Unit-II

Non Linear Programming unconstrained optimization:

Nonlinear programming approach, convergence and scaling of design variables;

Unconstrained optimization direct search methods: Random Search, Univariate, Pattern search, Powell Method, Hook -

Non linear unconstrained optimisation indirect Search methods: Steepest Descent, Conjugate Gradient, Newton, Quasi Newton.

Unit-III

Non Linear Programming constrained optimization

Nonlinear programming constrained optimization direct methods: Lagrange multipliers, Kuhn-Tucker conditions, Beal's method, indirect method: Penalty function and applications

Unit-IV

Dynamic Programming:

Introduction to dynamic programming; Concept of sub optimization and the principle of optimality; Linear and continuous dynamic programming with applications; Introduction to integer programming; Cutting plane method; Branch and bound method; Introduction to genetic algorithms, particle swarm optimization.

Probability and cost consideration in project scheduling; Crashing analysis, Project scheduling: PERT-CPM, Resource allocation, Resource levelling.

Learning Resources:

- Rao, S.S., 'Engineering Optimization Theory and Practice', New Age Int. Pub., 3rd Ed., 1996
- Deb, K., "Optimization for Engineering Design", Prentice Hall of India, 1995.
- Haug, E.J. and Arora, J.S., 'Applied optimal design' Wiley Inter Science Publication, NY, 1979
- Douglas J. Willde, 'Globally optimal design' Jhon Wiley & Sons, New York, 1978
- S.D. Sharma, 'Operations Research', Khanna Publications, 2001 5.
- David Goldberg, Genetic Algorithms, pearson publications, 2006

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|----------------------------------------|-------------------------------------------------|------------------------------------------------------------------------------|
| Instruction: 3 Hours / week Credits: 3 | Semester End Exam Marks: 60 Sessional Marks: 40 | Subject Reference Code: PE545ME Duration of Semester End Exam: 3 hrs. |

| Course Objectives The objectives of this course are to: develop an understanding for the major theories, approaches and methodologies used in CFD. build up the skills in the actual implementation of CFD methods (e.g. boundary conditions, turbulence modelling etc.) gain experience in the application of CFD analysis to real engineering designs | On completion of the course the student will be able to: solve differential equations for flow phenomena and hear transfer familiarize with the turbulence models and types of partial differential equations. describe the major theories, approaches and methodologies used in CFD use and develop flow simulation code for the flows in engineering and science using FDM. critically analyze different solvers and grid generation techniques use and develop flow simulation code for the flows in engineering and science using FVM |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Review of the basic fluid dynamics: Continuity, Momentum and Energy equations Navier Stokes equations. Heat transfer conduction equation for steady and un-steady flows, steady convection- diffusion equation.

Introduction to turbulence, Reynolds averaged N-S equations, Mixing length model, K-epsilon turbulence model, Favre averaged N-S equations. Classification of partial differential equations - Elliptic, parabolic and hyperbolic equations. Initial and boundary value problems.

Concepts of Finite difference methods- forward, backward and central difference. examples: 1-D steady state heat conduction without and with constant source term 1-D unsteady state diffusion problems: implicit, fully explicit and Crank-Nicholson scheme; Errors, consistency, stability analysis – Von Neumann analysis, convergence criteria; Viscous incompressible flow, stream function- Vorticity method.

Solution techniques for systems of linear algebraic equations: Elimination method: Forward elimination and backward substitution, Tridiagonal matrix algorithm (TDMA): Thomas algorithm, Iteration methods: Jacobi's method and Gauss Siedel method and ADI methods.

Introduction to grid generation, Structured and Unstructured grids, Types of grid – O,H,C.

Introduction to finite volume method. Finite volume formulations for diffusion equation, convection diffusion equation. Solution algorithm for pressure velocity coupling in steady flows staggered grid, SIMPLE Algorithm.

- Pradip Niyogi, Chakrabartty SK, Laha M K, Introduction to Computational Fluid Dynamics', Pearson Education, 2005. Suggested Reading:
- Muralidhar K, Sundararajan T, Computational Fluid Flow and Heat Transfer', Narosa publication House, New Delhi, 2003
- Chung T J, Computational Fluid Dynamics, Cambridge University Press, New York, 2002
- John D Anderson, 'Computational Fluid Dynamics', Mc Graw Hill Inc., New York, 2003 3.
- Patankar S V, Numerical Heat Transfer and Fluid Flow', Hemisphere Publishing Company, New York 1980
- H.K. Versteeg, W. Malalasekara, An Introduction to computational Fluid Dynamics, Pearson Education, 2nd Ed.2007. Web resources:
 - 1. http://nptel.ac.in/courses/103106073 & 112104030 & 112105045 & 112107080
 - 2. http://freevideolectures.com/Course/3486/Introduction-to-CFD

SYLLABUS IS APPROVED BY MEMBERS OF BOS

SIGNATURES:

(Dr. Jeevan Jaidi) 1) OU Nominee

(Prof. Sriram Venkatesh) 2) Subject Expert-1

(Dr. B. Venkatesham)

3) Subject Expert-2

(Dr. N.K. Singh) 4) Industry Expert

(Dr. G.V. Ramana Murty)

5)Chairman, BOS

Vasavi College of Engineering - Scheme of Instruction, Examination and Syllabus- CBCS- ME(ADM)

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With effect from Academic year 2017-18

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M)

| ADVANCED FINITE ELEMENT ANALYSIS (ELECTIVE) | | |
|---------------------------------------------|-----------------------------|---------------------------------------|
| Instruction: 3 Hours / week | Semester End Exam Marks: 60 | Subject Reference Code: PE555ME |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------|
| The objectives of this course is to: understand basic theory of plates and shells interpret the concept of non-linearity familiarize with the numerical methods in dynamic analysis understand fluid flow and heat transfer analysis familiarize with adaptive meshing and error estimates | calculate dynamic characteristics using numerical methods |

Unit-I

BENDING OF PLATES AND SHELLS: Review of Elasticity Equations – Bending of Plates and Shells – Finite Element Formulation of Plate and Shell Elements - Conforming and Non Conforming Elements – C0 and C1 Continuity Elements – Degenerated shell elements- Application and Examples.

Unit-II

NON-LINEAR PROBLEMS: Introduction – Iterative Techniques – Material non-linearity – Elasto Plasticity – Plasticity – Visco Plasticity – Geometric Non linearity – large displacement Formulation –Solution procedure- Application in Metal Forming Process and Contact Problems.

Unit-III

DYNAMIC PROBLEM: Direct Formulation – Free, Transient and Forced Response – Solution Procedures – Eigen solution-Subspace Iterative Technique – Response analysis-Houbolt, Wilson, Newmark – Methods – Explicit &Implict Methods- Lanchzos, Reduced method for large size system equations.

Unit-IV

FLUID MECHANICS AND HEAT TRANSFER: Governing Equations of Fluid Mechanics – Solid structure interaction - Inviscid and Incompressible Flow – Potential Formulations – Slow Non-Newtonian Flow – Metal and Polymer Forming – Navier Stokes Equation – Steady and Transient Solution.

Unit-V

ERROR ESTIMATES AND ADAPTIVE REFINEMENT : Error norms and Convergence rates – h-refinement with adaptivity – Adaptive refinement.

Learning Resources:

- 1. Zienkiewicz, O.C. and Taylor, R.L., "The Finite Element Method", Fourth Edition, Volumes 1 & 2, McGraw Hill International Edition, Physics Services, 1991.
- 2. Cook R.D., "Concepts and Applications of Finite Element Analysis", John Wiley and Sons Inc., Newyork, 1989.
- 3. Bathe K.J., "Finite Element Procedures in Engineering Analysis", Prentice Hall, 1990
- 4. S.S.Rao, "Mechanical Vibrations" Addison-Wesley publishing co. 1998
- 5. V. Rammurti "computer aided mechanical design and analysis" Tata Mc-Grawhill 1992

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(Dr. G.V. Ramana Murty)

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M)

| EXPERIMENTAL TECHNIQUES AND DATA ANALYSIS (ELECTIVE) | | |
|------------------------------------------------------|---------------------|---------------------------------------|
| Instruction: 3 Hours/ week | | |
| Credits: 3 | Sessional Marks: 40 | Duration of Semester End Exam: 3 hrs. |

| Course Objectives | Course Outcomes |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: Understanding measurement of force, temperature, flow measurement Applying the above techniques in experimental setup. Recognise micro-structure & surface measurement techniques Design various experiments and validate using testing method. Introduce Taguchi method and conclude quality loss function | On completion of the course, the Students will be able to: estimating force using strain gauges, transducers and strain by photoelasticity, holography, interferometer. estimating temperature by electrical resistance, pyrometers thermo couples, biometalic etc and flow measurement by laser dopler, hot wire anemometer, ultrasonic, shadow graphs. recognise various microstructure of metals and alloys under different working conditions. Measurement of surface finish. describe various hypothesis using t-, F & chi-square test, selection of process parameters and factorial design for experiments, ANOVA to estimate contribution of each parameter. Applying orthogonally array for experimental design and optimization of response function, estimating loss function and its applications. |

Unit-I

Measurement of cutting forces: Strain gauge and piezoelectric transducers and their characteristics. Dynamometer construction, Bridge circuits. Instrumentation and calibration. Displacement and Strain measurements by photoelasticity, Holography, interferometer, Moir techniques, strain gauge rosettes.

Unit-II

Temperature Measurement: Circuits and instrumentation for different transducers viz., bimetallic, expanding fluid, electrical resistance, thermister, thermocouples, pyrometers. Flow Measurement: Transducers for flow measurements of Non-compressible fluids, Obstruction and drag methods. Vortex shredding flow meters. Ultrasonic, Laser Dopler and Hotwire anemometer. Flow visualization techniques, Shadow graphs, Schilieren photography. Interferometer.

Unit-III

Metallurgical Studies: Optical and electron microscopy, X-ray diffraction, Bragg's Law and its application for studying crystal structure and residual stresses. Electron spectroscopy, electron microprobe. Surface Measurement: Micro hardness, roughness, accuracy of dimensions and forms. 3-D Co-ordinate measuring machines.

Unit-IV

Experiment design & data analysis: Statistical methods, Randomised block design, Latin and orthogonal squares, factorial design. Replication and randomization.

Data Analysis: Deterministic and random data, uncertainty analysis, test of significance: Chi-square, student's 't' test. Regression modeling, direct and interaction effects. ANOVA, F-test. Time Series analysis, Autocorrelation and autoregressive modeling.

Unit-V

Taguchi Methods: Experimental design and planning with Orthogonal arrays and linear graphs. Additive cause-effect model, Optimization of response level. Identification of Design and noise factors. Performance evaluation and Optimization by signal to noise ratios. Concepts of loss function and its application.

Learning Resources:

- 1. Jack Philip Holman, Experimental Methods for Engineers, 7th edition, McGraw-Hill, 2001
- 2. V. C. Venkatesh, H. Chandrasekaran, Experimental Techniques in Metal Cutting, Eastern economy edition, Prentice-Hall of India, 1987
- 3. George E. P. Box, Gwilym M. Jenkins, Gregory C. Reinsel, Greta M. Ljung, Time Series Analysis: Forecasting and Control, 5th Edition, John Wiley & Sons, 2015
- 4. Richard C. Dove, Paul H. Adams, Experimental stress analysis and motion measurement: theory, instruments and circuits, techniques, C. E. Merrill Books, 1964
- 5. Bagchi Tapan P, Taguchi Methods Explained: Practical Steps to Robust Design, Prentice-Hall (India), 1993.

SYLLABUS IS APPROVED BY MEMBERS OF BOS

SIGNATURES:

(Dr. Jeevan Jaidi) 1) OU Nominee (Prof. Srifam Venkatesh)
2) Subject Expert-1

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(Dr. N.K. Singh)
4) Industry Expert

(Dr. G.V. Ramana Murty) 5)Chairman, BOS

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M)

| FRACTURE MECHANICS (ELECTIVE) | | | |
|---------------------------------------------------------------------------------------------|--|--|--|
| Instruction: 3 Hours / week Semester End Exam Marks: 60 Subject Reference Code: PE575ME | | | |
| Credits: 3 Sessional Marks: 40 Duration of Semester End Exam: 3 hrs | | | |

| Course Objectives | Course Outcomes |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: study different types of fractures study the stress field of elastic crack and its solution. study about the crack growth and crack arrest study about the elastic-plastic fracture mechanics study about the application of fracture mechanics | On completion of the course the student will be able to: • understand the crack and its effect on the service. • solve the elastic crack problems • analyse factors effecting crack growth and its arrest • solve crack problems using FEM • derive relationship between fracture design and selection of materials. |

Unit-I

Introduction: Crack in a Structure - Griffth Criterion - Cleavage fracture - Ductile fracture - Fatigue Cracking. Service failure analysis.

Elastic Crack: Elastic Crack tip stress field - Solution to crack problems. Effect of finite size stress intensity factor -Special cases – Irwin plastic zone correction. Actual shape of plastic zone – Plane stress – Plane strain.

Energy Principle: Energy release rate - Criterion for crack growth - Crack resistance curve - Principles of crack arrest -Crack arrest in practice.

Fatigue Crack Growth: Fatigue crack growth test, stress intensity factor, factors affecting stress intensity factor -Variable amplitude service loading, retardation model.

Unit-IV

Elastic Plastic Fracture Mechanics: Elastic plastic fracture concept - Crack tip opening displacement - J-integral technique; Determination of J-using FEM.

Unit-V

Application of Fracture Mechanics: Fracture design - Selection of materials - fatigue crack growth rate curve - Stress intensity factor range - Use of crack growth law.

Learning Resources:

- 1. David Broek Elementary Engineering Fracture Mechanics: Sifth off an Noordhoff Internal Publishers 1978.
- 2. John M. Barson and Stanely T. Rolfe: Fracture and Fatique Control in Structures Prentice Hall, Inc. USA 1987.
- Jean Cemative and Jean Louis Chboche Mechanics of Solid Materials, Cambridge University Press, Cambridge,
- 4. Prashant Kumar, "Elements of Fracture Mechanics", Wheeler Publications, 1999

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(Dr. G.V. Ramana Murty)

LABORATORY -COURSES

With effect from Academic year 2017-

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) I-SEMESTER

| Computer Aided Modelling And Assembly Laboratory | | |
|--------------------------------------------------|--|---------------------------------|
| mstruction: 2 Hours/ week | | Subject Reference Code: PC511ME |
| Credits: 1 | | Duration of Semester End Exam: |

| Course Objectives | Course Outcomes |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------|
| The objectives of this course are to: practice 2D and 3D modelling design and assemble the parts to create mechanical products. | On completion of the course, the Students will be |

List of Experiments

- Exercises in Drafting, Modeling and Assembly of Mechanical Components using Parametric and feature based Packages
- 3 D Part modelling using any of the above packages
- Development of assemblies for mechanical engineering products
- Mini Project Each student has to design minimum two models.

New? Course

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) I-SEMESTER

| Advanced Manufacturing Laboratory | | |
|-----------------------------------|--------------------------|---------------------------------|
| Instruction: 2 Hours/ week | Semester End Exam Marks: | Subject Reference Code: PC521ME |
| Credits: 1 | Sessional Marks: 50 | Duration of Semester End Exam: |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: • Understands the CNC programming. | On completion of the course, the Students will be able to: • develop the part program for operating CNC lathe and CNC mill. • Manufacture the components using 3D printer. • Study the characteristics of EDM machining. • performance evaluation of drilling operation. |

List of Experiments

- Simulation and development of NC code using CAM software and Manufacture the product on a CNC Lathe
- Simulation and development of NC code using CAM software and Manufacture the product on a on CNC Milling machine
- Additive manufacturing of simple components using 3D Printer
- Generation of characteristic curves on a EDM Machine
- Study of drilling characteristic using DRILL TOOL Dynamometer

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DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) II-SEMESTER

| | Vibration Analysis Labor | atory |
|----------------------------|--------------------------|---------------------------------|
| Instruction: 2 Hours/ week | Semester End Exam Marks: | Subject Reference Code: PC531ME |
| Credits: 1 | Sessional Marks: 50 | Duration of Semester End Exam: |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| The objectives of this course are to: understand motion characteristics in rotating mass system. Analyze the damped, undamped vibration system. understand vibration response characteristics and stability of dynamic systems. data acquisition and analysis of the vibration signals. | analyze the response of dynamic systems and dynamic loading. analyze the spring mass system with a without damping. |

List of Experiments

- To find the static and dynamic balancing masses in a rotating mass system.
- To study the damped and un damped forced vibration system
- To study the torsional vibration response characteristics using single and two rotor system
- Determination of critical speed of the given shaft with the given end conditions. (Whirling of Shafts)
- To study frequency response of spring mass system with and without damping.
- To study frequency response with random excitations (Seismic response).
- Vibration analysis of a cantilever beam and its data acquisition using LAB-VIEW
- Analysis of acquired data using LAB-VIEW
- Mechanical system simulation using MATLAB

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DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) II-SEMESTER

| Computer Aided Simulation Laboratory | | |
|--------------------------------------|-----------|---------------------------------|
| Instruction: 2 Hours/ week | 0 . – . – | Subject Reference Code: PC541ME |
| Credits: 1 | | Duration of Semester End Exam: |

| Course objectives | Course Out comes |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|
| The objectives of this course are to: understand the CAE software applicability for analyzing structural problems. analyze non linear behaviour of structural members. kinematic analysis of mechanical systems. | On completion of the course the student will |

List of Experiments

- Introduction to FEA software Analysis using 1-d bar elements.
- Analysis if Trusses and Beams
- Analysis of Plane stress and Plane strain
- Modal, harmonic and transient Analysis of Beams.
- Non Linear small displacement analysis of a Beam
- Non linear large displacement analysis of a Hose Clamp
- Plastic deformation Analysis in metal forming operation
- Analysis of a 4 bar mechanism using simulation software
- Analysis of Spring damper and Projectile motion

Note: The above experiments are to be conducted using all the available softwares in the Department.

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SEMINARS & DISSERTATION

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) I-SEMESTER

| SEMINAR-I | | |
|----------------------------|--------------------------|---------------------------------|
| Instruction: 2 Hours/ week | Semester End Exam Marks: | Subject Reference Code: PC512ME |
| Credits: 1 | Sessional Marks: 25 | Duration of Semester End Exam: |

| Course Objectives | Course Outcomes |
|---------------------------------------------------------------------------------------------|--------------------------------------------------------|
| The objectives of this course are to: • prepare the student for a systematic and | On completion of the course, the students will be able |
| independent study of state of the art topics in a broad area of his / her specialization | |

Seminar topics may be chosen by the students with advice from the faculty members. Students are to be exposed to following aspects of seminar presentations.

- Selection of Topics from published Journals / Conference Proceedings in the areas of Design, Manufacturing and Analysis.
- Report to be prepared showing literature survey, organisation of material, preparation of PPT and displaying technical writing skills.
- Must display the presentation skills

Each student is required to

- 1. Submit a one page synopsis of the seminar talk.
- 2. Give a 20 minutes presentation through OHP, PC, Slide projector followed by a 10 minutes discussions
- 3. Submit a report on the seminar topic with literature survey

Seminars are to be scheduled from the 3rd week to the last week of the semester and any change in schedule should be discouraged.

The sessional marks will be awarded to the students by at least 2 faculty members on the basis of an oral and a written presentation as well as their involvement in the discussions.

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(Dr. G.V. Ramana Murty)

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) II-SEMESTER

| SEMINAR-II | | |
|----------------------------|--------------------------|---------------------------------|
| Instruction: 2 Hours /week | Semester End Exam Marks: | Subject Reference Code: PC522ME |
| Credits: 1 | | Duration of Semester End Exam: |

| Course Objectives | Course Outcomes |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|
| The objectives of this course are to: prepare the student for a systematic and independent study of state of the art topics in a broad area of his / her specialization | On completion of the course, the students will be able to: |

Seminar *topics* may be chosen by the students with advice from the faculty members. Students are to be exposed to following aspects of seminar presentations.

- Selection of Topics from published Journals / Conference Proceedings in the areas of Design, Manufacturing and Analysis.
- Report to be prepared showing literature survey, organisation of material, preparation of PPT and displaying technical writing skills.
- Must display the presentation skills

Each student is required to

- 1. Submit a one page synopsis of the seminar talk.
- 2. Give a 30 minutes presentation through OHP, PC, Slide projector followed by a 10 minutes discussions
- 3. Submit a report on the seminar topic with literature survey

Seminars are to be scheduled from the 3^{rd} week to the last week of the semester and any change in schedule should be discouraged.

The sessional marks will be awarded to the students by at least 2 faculty members on the basis of an oral and a written presentation as well as their involvement in the discussions.

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men

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DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) III-SEMESTER

| Dissertation Seminar | | |
|----------------------------|--------------------------|---------------------------------|
| Instruction: 4 hours /week | Semester End Exam Marks: | Subject Reference Code: PC532ME |
| Credits: 2 | Sessional Marks: 50 | Duration of Semester End Exam: |

| Course Objective | Course Outcomes |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|
| The objective of this course is to: Enable the student to do the literature survey to identify and select a suitable dissertation work in the area of his specialization and to start with the preparatory work like abstract preparation, design, modeling, analysis and experimentation and to present the findings in the Dissertation seminar. | Prepare a Presentation of the work done |

Each student is required to

- 1. Submit a one page synopsis of the dissertation seminar talk.
- 2. Give a 30 minutes presentation through OHP, PC, Slide projector followed by a 10 minutes discussion
- 3. Submit a report on the seminar topic with literature survey

Seminars are to be scheduled from the third week to the sixth week of the semester and any change in schedule should be discouraged.

The sessional marks will be awarded to the students by at least 2 faculty members on the basis of an oral and a written presentation as well as their involvement in the discussions.

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With effect from Academic year 2017-1:

DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) III-SEMESTER

| Dissertation Phase I | | |
|-----------------------------|--------------------------|---------------------------------|
| Instruction: 16 Hours /week | Semester End Exam Marks: | Subject Reference Code: PC513ME |
| Credits: 8 | Sessional Marks: 100 | Duration of Semester End Exam: |

| Course Objective | Course Outcomes |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| The objective of this course is to: • Start with a suitable Dissertation work in consultation with the supervisor in the areas of his/her specialization either in the Institute or Industry. | apply and Solve the problems in the relevant field c |

- A research project topic may be selected either from published lists or from th creative ideas of the students themselves in consultation with their project supervisor.
- To improve the student research and development activities.

The sessional marks will be awarded to the students by at least 2 faculty members and th supervisor on the basis of an oral presentation and submission of a progress report.

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DEPARTMENT OF MECHANICAL ENGINEERING SYLLABUS FOR M.E. (AD&M) IV-SEMESTER

| Dissertation Phase II | | |
|-----------------------------|--------------------------|---------------------------------|
| Instruction: 30 Hours /week | CIE & Semester End Exam: | Subject Reference Code: PC523ME |
| Credits: 15 | Viva-vice Grade | Duration of Semester End Exam: |

| Course Objectives | Course Outcomes | |
|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| The objectives of this course are to: • Complete the Dissertation work in line with the chosen field in the areas of his/her specialization. | On completion of the course, the students will be able to: Prepare a thesis with all the findings in the chosen area. Present a seminar with all the results during the Viva-voce examination. | |

The final assessment involves presentation of the dissertation work by the student and the award of the grade by an expert of relevant specialization.

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